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(11) **EP 0 767 974 B1**

(12)

## EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention  
of the grant of the patent:  
**07.11.2001 Bulletin 2001/45**

(21) Application number: **95924724.8**

(22) Date of filing: **27.06.1995**

(51) Int Cl.<sup>7</sup>: **H01L 35/24**, H01L 51/00,  
H01L 29/06, F21K 2/08,  
H01L 51/20

(86) International application number:  
**PCT/US95/08109**

(87) International publication number:  
**WO 96/00983 (11.01.1996 Gazette 1996/03)**

### (54) ELECTROCHEMICAL LIGHT-EMITTING DEVICES

ELEKTROCHEMISCHE LICHTEMITTIERENDE VORRICHTUNGEN  
DISPOSITIFS LUMINESCENTS ELECTROCHIMIQUES

(84) Designated Contracting States:  
**DE FR GB NL**

(30) Priority: **28.06.1994 US 268763**

(43) Date of publication of application:  
**16.04.1997 Bulletin 1997/16**

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**US-A- 5 247 190**  
**US-A- 4 721 601**

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## Description

### Field of the Invention

[0001] The present invention relates to electrochemical light emitting devices and their use to generate useful levels of light, and in particular to such devices in which the light emitting device includes a composite layer made up of ionic species and semiconductor.

### Background of the Invention

[0002] The semiconductor light emitting diode is a  $p$ - $n$  junction specially fabricated to emit light under an applied voltage. In conventional inorganic semiconductor devices a  $p$ - $n$  junction consists of a single crystal semiconductor formed such that part of the crystal is doped with positively charged carriers called  $p$ -type and the other part is doped with negatively charged carriers called  $n$ -type. It is a basic feature of all such junctions that their chemical composition and, hence, doping profile are static, or fixed in position in the host crystal. During operation in a device charge carriers are injected into, or removed from, the junction through electrical contacts external to the junction region. Abrupt junctions, in which the transition between the  $n$ - and  $p$ -type regions is relatively narrow, are typically fabricated by alloying a solid impurity (for example, a metal) with the semiconductor, or by one of a number of epitaxial growth techniques on crystalline semiconductor substrates; graded junctions, in which the transition region is relatively broader, are produced by diffusion or ion implantation of impurities into the host semiconductor. These technologically demanding manufacturing processes make it both difficult and expensive to fabricate large area displays. Moreover, such devices are inherently brittle and lack the mechanical and processing advantages generally associated with organic, and especially polymeric materials. For these reasons, there has been considerable interest for many years in the development of suitable organic materials for use as the active (light-emitting) components of light emitting diodes.

[0003] More recently, a number of workers have disclosed electroluminescent devices using organic materials as the active light emitting layer in sandwich architecture devices. For example, S. A. Van Slyke and C. W. Tang in U. S. Patent No. 4,539,507 disclosed a device consisting of a bilayer of two vacuum sublimed films of small organic molecules sandwiched between two contacts, while R. H. Friend *et al.* in U. S. Patent No. 5,247,190 disclosed a device consisting of a thin dense polymer film comprising at least one conjugated polymer sandwiched between two contacts. Because these are electric field driven devices, the active electroluminescent layer must be very thin (about 1000 angstroms thick or less) and uniform. In these devices excess charge carriers are injected through the contacts into the light emitting semiconductor layer by processes well

known in the study of metal-semiconductor interfaces [see, e.g., M. A. Lampert and P. Mark, *Current Injection in Solids*, Academic Press, NY, 1970]. Dissimilar metals were used for the contacts to facilitate the injection of electrons at one contact and of holes at the other. As a result the current-voltage characteristic curves of these devices show a pronounced asymmetry with respect to the polarity of the applied voltage, like that typical of the response of diodes. Hence, the rectification ratio of such devices is high, typically greater than  $10^3$ , and light is emitted for only one polarity of the applied voltage. Among other drawbacks, the devices disclosed by S. A. Van Slyke and C. W. Tang and by Friend *et al.* suffer from the need to use metals of relatively low work function to inject sufficient numbers of electrons into the active layers to produce efficient light output at low drive voltages. Because such metals are readily oxidized, they are a source of device degradation in ambient conditions and require passivating packaging.

[0004] Electrochemistry provides a convenient means of reversibly doping a number of semiconductors with  $n$ - and  $p$ -type carriers. This carrier injection mechanism is physically distinct from that in the sandwich architecture electroluminescent devices disclosed by S. A. Van Slyke and C. W. Tang and by Friend *et al.* In particular, in the case of electrochemical doping the charge carriers generated are compensated by counter-ions from the electrolyte. However, the mobility of these carriers is often too low for practical use. This is believed to be due to the fact that in a semiconductor in contact with an electrolyte, subsequent to an electrochemical oxidation or reduction reaction, the charge carrying species generated are typically ionically bound to a counterion from the electrolyte. The electrochemical generation of the charge carriers therefore necessarily also involves incorporation of the compensating counter-ions within the semiconductor. The often dense morphology of many semiconductors inhibits the diffusion of the counter-ions, leading to slow doping and undoping kinetics.

[0005] Semiconducting polymers offer particular advantages as electronic materials. These materials exhibit the electrical and optical properties of semiconductors in combination with the processing advantages and mechanical properties of polymers. Inorganic crystalline devices, in contrast with many polymer materials and objects, are mechanically brittle. Semiconducting polymers can often be doped by chemical means with relative ease, and the dopant species can often diffuse into the anisotropic polymer structure at room temperature. Alternatively, the doping can often be carried out electrochemically as a redox reaction, and the doping level controlled by the applied electrochemical potential with respect to a counter-electrode. Although useful as electrodes in battery applications, electrochromic devices, and the like, such electrochemically doped materials have not been considered suitable for semiconductor device applications since the dopant species are mobile

at room temperature. As a result, any doping profile (such as that needed for forming a  $p-n$  junction) is necessarily transient.

[0006] The electrochemiluminescent cell, a device for generating light using the reversible oxidation-reduction reactions of organic or metallo-organic species in an electrochemical cell, is disclosed by A. J. Bard *et al.* in U. S. Patent No. 3,900,418. As in the present invention, electrochemiluminescent devices produce light by electron transfer reactions between electrogenerated species. The devices disclosed by Bard *et al.* rely on an organic solvent containing the electrolyte to transport the oxidized or reduced light emitting molecules themselves, rather than the charge carriers, between the electrodes. The oxidized and reduced species react with each other to form the original organic or metallo-organic species in an electronically excited state which may subsequently decay radiatively. N. Levantis and M. S. Wrighton in U. S. Patent No. 5,189,549 disclose electrochemiluminescent displays in which the electrochemiluminescent substance is dissolved in a solid electrolyte. Again, N. Levantis and M. S. Wrighton disclose that after generation of the oxidized and reduced species, said species diffuse away from their generation sources (i.e. the electrodes) and eventually meet somewhere between the electrodes. Alternatively, other workers have found that an electrochemiluminescent material can be fixed on one of the electrodes in an electrochemical cell and cyclically reduced and oxidized by an alternating potential. A direct current potential can be used only if the cell contains an additional species which serves to interact with the luminescing material in such a way as either to oxidize it at the same potential at which it is electrochemically reduced or to reduce it at the same potential at which it is electrochemically oxidized [see, e.g., M. M. Richter *et al.*, to be published in *Chem. Phys. Lett.*]. A key disadvantage of many of these electrochemiluminescent devices is the large volume of organic solvent relative to the quantity of the electrochemiluminescent material, said volume of organic solvent being a source of reactants whose electrochemical side reaction products act to quench the recombination radiation. The use of the solvent is also a disadvantage from the point of view of the fabrication and packaging of such devices. In solid electrolytes, such as polymer electrolytes, the diffusion rate of the oxidized and reduced species are substantially lower, which compromises device performance.

[0007] Thus, a need exists for light-emitting devices which are efficient and operate at low voltages, which can be economically manufactured, which can be fabricated into large areas, and which can be fabricated without the need of employing and encapsulating large amounts of solvents.

[0008] A light-emitting device solving this technical problem is, together with its further developments, defined by the appended claims.

[0009] The present invention provides an electro-

chemical light emitting device. The device of the invention includes a composite material in contact with two electrodes. The composite material is an admixture of ionic species and an 'immobile' semiconductor. The semiconductor is capable of supporting both  $p$ - and  $n$ -type carriers and having a doping profile which can be dynamically changed in a controlled fashion through reversible electrochemical oxidation and reduction. Devices having this structure may be used to generate electrochemically induced  $p-n$  junctions, thereby providing a new means of exploiting the light emitting properties of such junctions under an applied voltage.

[0010] (The adjectives 'a' or 'an' are employed when describing elements and components of the invention. This is done merely for convenience and to give a general sense of the invention. Certainly, mixtures of materials may be used and this description should be read to include one or at least one and the singular also includes plural unless it is obvious that it is meant otherwise.)

[0011] The term 'immobile' is also employed. By 'immobile' is meant that the oxidized or reduced regions of the semiconductor do not physically move from one electrode to the other, but rather it is the  $p$ - and  $n$ -type carriers which move within the semiconductor.

[0012] Thus in one aspect this invention provides an electrochemical light emitting device made up of a pair of contact layers held in a spaced relationship to one another by an admixed composite layer. This composite layer contains an immobile semiconductor and an ionic species source. When a powering voltage is applied between the first and second contacts the semiconductor is electrochemically reduced at the cathode to form an  $n$ -type region containing negatively charged carriers and electrochemically oxidized at the anode to form a  $p$ -type region containing positively charged carriers (holes). At the interface between the  $n$ -type and  $p$ -type regions a  $p-n$  junction is formed. Under the influence of the applied voltage electrons from the  $n$ -type region and holes from the  $p$ -type region combine in the junction to form charge carrier pairs which decay radiatively so that radiation is emitted from the layer.

[0013] In one preferred aspect the immobile semiconductor is an organic semiconductor and the mixture of semiconductor and ionic species source is in the form of an open connected network of organic semiconductor filled with the ionic species source.

[0014] In other preferred aspects the semiconductor is an organic polymeric or oligomeric semiconductor, especially a conjugated material, although non-conjugated polymer comprising  $p$ -conjugated moieties and gel materials and laser dyes and polymers and oligomers containing laser dye moieties are within the contemplation of the invention.

[0015] An ionic species source is present in the composite layer of the devices of the invention. This can be an admixed salt. This admixed salt can be alone but preferably is a polymeric electrolyte made up of a mixture

of a polyionomer or polyionophore and a salt. Thus in some preferred embodiments the layer of composite material may include a polymer electrolyte and an organic semiconductor selected from the group consisting of organic small molecules, monomers, prepolymers, oligomers and polymers, and mixtures thereof.

[0016] In yet another aspect the composite layer contains a block or random copolymer containing segments which provide immobile semiconductor regions and segments which are an ionic species source.

[0017] In yet another preferred embodiment of the light emitting device, the layer of composite material includes a semiconductor containing at least one conjugated polymer or co-polymer which contains segments of p-conjugated moieties.

[0018] In another still further preferred embodiment, the layer of composite material is a mixture of polymer electrolyte and organic semiconductor or semiconducting polymer, the organic semiconductor or semiconducting polymer forming an open connected network of low density within the supporting polymer solid electrolyte.

[0019] In another aspect this invention provides devices of the type described wherein at least one of the contact layers is substantially transparent at the wavelength at which the device emits light and the light is emitted through this layer.

[0020] In yet another aspect the composite layer contains a block or random copolymer containing segments which provide immobile semiconductor regions and segments which are an ionic species source.

[0021] In most embodiments of the invention the device is in contact with and supported by a supporting substrate. The device can take the form of a thin film or as a filament or the like.

[0022] In addition to being embodied as a light-emitting device this invention can take the form of a system for light emission. This system includes a device of the type described in combination with a power supply applying an effective powering voltage across the pair of anode and cathode contact layers. The effective powering voltage reduces the immobile semiconductor at the cathode to form an n-type region containing negatively charged carriers (electrons) and oxidizes the immobile semiconductor at the anode to form a p-type region containing positively charged carriers (holes). These negatively charged electrons and positively charged holes propagate in the layer under the influence of the applied voltage and combine to form charge carrier pairs which decay radiatively in the layer so that light is emitted from the layer.

[0023] In yet a further aspect, this invention provides a process for generating light. This process involves applying an effective powering voltage across the electrodes of the system just described, causing the system to emit light and using the light so emitted for, for example, illumination or display purposes. The light so emitted and used can be polarized, if desired.

## Brief Description of the Drawings

### [0024]

Fig. 1 is a graph that shows the electrochemically induced light emission as measured in Example 1 from a layer comprising the polymer poly(ethylene oxide), the conjugated polymer poly(p-phenylene vinylene), and the salt lithium triflate, said layer sandwiched between electrodes of indium tin-oxide and aluminum, and a voltage of +5 V or -5 V applied between said electrodes.

Fig. 2 is a graph that shows the intensity of light measured outside the electrochemical light emitting device of Example 1 for a range of voltages applied between the electrodes.

Fig. 3 is a graph that shows the current drawn by the electrochemical light emitting device of Example 1 for a range of voltages applied between the electrodes.

Fig. 4 is a graph that shows the intensity of light measured outside the electrochemical light emitting device of Example 1 for a range of voltages applied between the electrodes, said measurement being made as the applied voltage was swept at a rate of 67 mV/s either from 0 V to 5 V or from 5 V to 0 V, the direction indicated by the arrowheads on the graph.

Fig. 5 is a graph of data determined in Example 2 which shows the electrochemically induced light emission from a layer comprising the polymer poly[2-methoxy,5-(2'-ethyl-hexyloxy)-1,4-phenylenevinylene], and the salt lithium triflate, said layer sandwiched between electrodes of indium tin-oxide and aluminum, and a voltage of +4 V or -4 V applied between said electrodes.

Fig. 6 is a graph that shows the intensity of light measured outside the electrochemical light emitting device of Example 2 for a range of voltages applied between the electrodes.

Fig. 7 is a graph that shows the current drawn by the electrochemical light emitting device of Example 2 for a range of voltages applied between the electrodes.

## Detailed Description of the Invention

[0025] The invention is based on the discovery that a blend of an 'immobile' semiconducting material with ionic species, when supported between two electrodes and upon application of a small voltage, functions as a p-n junction and may emit light. This observation is a completely unexpected result, as one skilled in the art would anticipate that such a device would cause the semiconducting polymer to be doped to a conducting state, effectively quenching its luminescence. For example, J. Heinze [*Synth. Met.* 43:2805 (1991)] reviews the well-

known electrochemistry of conjugated polymers, which has demonstrated that in the presence of an electrolyte and an applied voltage such polymers can be reversibly doped with charge carriers whose charge is compensated by counterions from the electrolyte. A number of researchers, including S. Hayashi et al. [*Solid State Commun.* 61:249 (1987)], have noted that even at relatively low levels of a few mole percent, such electrochemical doping efficiently quenches the luminescence of the polymer.

[0026] Upon application of a voltage between the two electrodes of the present invention, the semiconductor in the layer of composite material is electrochemically oxidized to form *p*-type carriers at the anode. Said *p*-type carriers then propagate within the layer, under the influence of the field due to the applied voltage, toward the cathode. Similarly, the semiconductor in the layer of composite material is electrochemically reduced to form *n*-type carriers at the cathode which then propagate within the layer, under the influence of the field due to the applied voltage, toward the anode. Between the regions of *n*- and *p*-type carriers, the *p*-type carriers propagating toward the cathode and the *n*-type carriers propagating toward the anode meet in a region which defines the electrochemically induced *p-n* junction. The width of the electrochemically induced *p-n* junction may be either equal to or less than the thickness of the ionically conducting layer. Within the region of the electrochemically induced *p-n* junction, the *n*- and *p*-type carriers combine in the layer to form charge carrier pairs which decay radiatively to the neutral ground state of the semiconductor.

[0027] The ability to generate a *p-n* junction electrochemically, *in-situ*, offers particular advantages. Since the device is fabricated with the semiconductor in its neutral form and the electrochemically induced *p-n* junction is generated *in-situ* electrochemically, manufacturing and packaging are simpler and less demanding. When it is operated as a light emitting *p-n* junction, the dynamic electrochemically generated *p-n* junction is bipolar, by which is meant that reversing the applied voltage reverses the doping profile. The bipolar character, thus, enables the device to operate under either forward or reversed polarity. This is reflected in a comparison of the current-voltage characteristic curves of conventional static *p-n* junctions, well known in the art [see, e.g., S. M. Sze, *Physics of Semiconductor Devices*, Wiley & Sons, N.Y., 1981], with those of the present invention. The conventional static *p-n* junction is a diode, meaning that its current response to a swept applied voltage is asymmetric with respect to the polarity of the applied voltage. The result is a large rectification ratio (ratio of forward to reverse current), typically of order  $10^3$  -  $10^8$ . By contrast, the current response of the bipolar electrochemical light emitting device is more nearly symmetric, as demonstrated in Figures 3 and 6, and its rectification ratio is near unity.

## The Composite Layer

[0028] The composite is a mixture of immobile semiconductor and ionic species source. The composite material is preferably in the form of a layer of substantially uniform thickness. This is generally a thin layer and can range in thickness from 5 nm to 1 cm or more. In most applications thicknesses from 5 nm to 1 mm and particularly 10 nm to 0.1 mm are employed. As a general rule, thinner layers are more commonly employed than thicker layers. Layers in the form of films, fibers, or other more complex shapes may be used including shapes whose dimensions fall outside this range.

[0029] The proportions of semiconductor and ionic species source can vary throughout the range which permits light to be emitted, for example from 0.1:0.9 to 0.9:0.1 on a weight basis. At the present time ranges of from 0.2:0.8 to 0.8:0.2 and especially from 0.3:0.7 to 0.7:0.3 are preferred.

[0030] The composite material may also comprise other materials or additives useful for facilitating the processing of said composite material or for enhancing its function in electrochemical light emitting devices. Such additives may include, for example, stabilizers, plasticizers, dyes, colorants, fillers, mechanical spacer particles, and the like. These materials are optional, and so can range from 0 to 75% of the total of the layer.

[0031] The physical shape, form, or state of the matter of the semiconductor is not critical and may include homogeneous and heterogeneous blends with an ionic medium, mixtures and admixtures with an ionic medium, interpenetrating networks within an ionic medium, solid solutions with an ionic medium, gels swollen by a solvent which comprises ionic species, foams or porous structures further comprising an ionic medium, and the like, provided that said semiconductor is 'immobile' and further provided that said semiconductor supports both *p*- and *n*-type carriers which can propagate throughout the semiconductor and that the doping profile of the semiconductor can be dynamically changed in a controlled fashion.

[0032] The electrochemical light emitting device may comprise more than one spatially separated region, each region further comprising different semiconductor, such that by changing the operating parameters of a device incorporating said separated regions the position of the *p-n* junction within the device may be moved among said regions. Thus, for example, in a light emitting structure the junction might be moved between regions comprising semiconductors with differing energy gaps so that light of different colors may be emitted.

## The Semiconductor

[0033] The layer includes a semiconductor. In some of the preferred embodiments, the semiconductor is a polymer, said polymer further preferably comprising at least one conjugated polymer or a co-polymer which

contains segments of *p*-conjugated moieties. Conjugated polymers are well known in the art [see, e.g., *Conjugated Polymers*, J.-L. Bredas and R. Silbey eds., Kluwer Academic Press, Dordrecht, 1991]. Suitable choices include, but are in no way limited to

(i) poly(*p*-phenylene vinylene) and its derivatives substituted at various positions on the phenylene moiety;

(ii) poly(*p*-phenylene vinylene) and its derivatives substituted at various positions on the vinylene moiety;

(iii) poly(arylene vinylene), where the arylene may be such moieties as naphthalene, anthracene, furylene, thienylene, oxadiazole, and the like, or one of said moieties with functionalized substituents at various positions;

(iv) derivatives of poly(arylene vinylene), where the arylene may be as in (iii) above, substituted at various positions on the arylene moiety;

(v) derivatives of poly(arylene vinylene), where the arylene may be as in (iii) above, substituted at various positions on the vinylene moiety;

(vi) co-polymers of arylene vinylene oligomers with non-conjugated oligomers, and derivatives of such polymers substituted at various positions on the arylene moieties, derivatives of such polymers substituted at various positions on the vinylene moieties, and derivatives of such polymers substituted at various positions on the arylene and the vinylene moieties;

(vii) poly(*p*-phenylene) and its derivatives substituted at various positions on the phenylene moiety;

(viii) poly(arylenes) and their derivatives substituted at various positions on the arylene moiety;

(ix) co-polymers of oligoarylenes with non-conjugated oligomers, and derivatives of such polymers substituted at various positions on the arylene moieties;

(x) polyquinoline and its derivatives;

(xi) co-polymers of polyquinoline with *p*-phenylene and moieties having solubilizing function;

(xii) rigid rod polymers such as poly(*p*-phenylene-2,6-benzobisthiazole), poly(*p*-phenylene-2,6-benzobisoxazole), poly(*p*-phenylene-2,6-benzimidazole), and their derivatives;

and the like.

**[0034]** Other suitable choices for the semiconducting component of the invention are small organic molecules, monomers, prepolymers, or oligomers which are semiconducting in their solid state and which can be processed into suitable blends or composites with an electrolyte, said small organic molecules being "immobile" in the blends in the sense defined above. Laser dyes are one type of small molecule which has worked well in this application. These laser dyes can be present as small molecules or as polymer materials in which

they are chemically bound or otherwise lethered to an immobilizing polymer.

**[0035]** The immobilization may be effected, for example, by forming a solid mixture of the semiconducting molecules, monomers, prepolymers, or oligomers in a suitable solid medium comprising ionic species, or by forming a physically or covalently cross-linked network of the semiconducting molecules or oligomers in a suitable medium comprising ionic species, or by physically or covalently bonding the semiconducting molecules or oligomers to a suitable immobile network comprised within the layer further comprising ionic species.

#### The Ionic Species Source

**[0036]** Ionic species may be provided by incorporation in the composite material of a salt, by which is meant an ionically bound positively charged cation and negatively charged anion which ionize in a solvent or other suitable medium to render said solvent or medium electrically conducting.

**[0037]** In these electrochemical light emitting devices, suitable representative salts have cations which include the singly ionized alkali metals lithium, sodium, potassium, rubidium, and cesium; ions of the metals aluminum, silver, barium, calcium, cobalt, copper, chromium, zinc, and the like; metallo-organic cations; and organic cations such as ammonium, tetramethyl ammonium, tetraethyl ammonium, tetrapropyl ammonium, tetrabutyl ammonium, tetradecyl ammonium, tribenzyl ammonium, phenyl ammonium, and the like. Representative choices of anion include the singly ionized halogens fluorine, chlorine, bromine, and iodine; inorganic anions such as perchlorate, bromate, nitrate, sulfate, phosphate, tetrafluoroborate, hexafluorophosphate, aluminum tetrachlorate, and the like; and organic anions such as *n*-butyrate, trifluoromethane sulfonate, trifluoromethane sulfonamide, acetate, trifluoroacetate, tetraphenylborate, toluene sulfonate, dodecylbenzene sulfonate, camphor sulfonate, picrate, salicylate, thiocyanate, benzoate and the like. Mixtures comprising more than one cationic species and more than one anionic species may also be suitable for use in electrochemical light emitting devices.

**[0038]** In a preferred embodiment, the ionic species are provided by a polymer electrolyte. Polymer electrolytes are well known in the art [see, e.g., K. M. Abraham, *Highly Conductive Polymer Electrolytes in Applications of Electroactive Polymers*, B. Scrosati ed., Chapman & Hall, London, 1993] and consist of salt complexes of high polymers containing optimally spaced electron donor atoms or moieties which coordinately bond with the cation of the salt. Suitable examples of such polyionomers or polyionophores include poly(ethylene oxide), poly(propylene oxide), poly(dimethyl siloxane), polyoxymethylene, poly(epichlorohydrin), poly(phosphazene), poly[bis-(methoxyethoxyethoxy)phosphazene], polyoxetane, polytetrahydrofuran, poly(1,3-di-

oxolane), poly(ethylene imine), poly(ethylene succinate), poly(ethylene sulfide), poly(propylene sulfide), poly[oligo(oxyethylene) oxymethylene], poly[oligo(oxyethylene) methacrylate], poly[oligo(oxyethylene) cytotrisphosphazene] and the like, and mixtures thereof.

[0039] In another embodiment, the light emitting layer of an electrochemical light emitting device employs the salt of a conjugated polymer covalently bonded to a self-doping moiety. Suitable choices of such polymers include the salts of sulfonate and alkylsulfonate substituted polyarylenes, polyarylenevinylenes, and the like, such as poly(*p*-phenylene sulfonate), poly(3-alkylsulfonate-thiophene), poly(*N*-alkylsulfonate pyrrole), and the like, where alkyl is one of propyl, butyl, pentyl, hexyl, heptyl, octyl, decyl, undecyl, dodecyl, etc.

[0040] In another embodiment the electrochemical light emitting device may include a block or graft copolymer further comprising segments which function as polymer electrolytes and segments which contain *p*-conjugated moieties, such as oligoarylenes, oligoarylenes substituted at various positions on the arylene moiety, oligoarylene vinylenes, oligoarylene vinylenes substituted at various positions on the arylene moiety, oligoarylene vinylenes substituted at various positions on the vinylene moiety, oligoarylene vinylenes substituted at various positions on the arylene and the vinylene moiety, di-arylene polyenes, di-arylene polyenes substituted at various positions on the arylene moiety, di-arylene polydienes, di-arylene polydienes substituted at various positions on the arylene moiety, and the like.

[0041] In yet another embodiment, the ionic species may be generated *in-situ* by the ultraviolet radiation induced photolysis of suitable salts incorporated within the composite layer. Examples of such salts, commonly used in resist imaging applications, include aryldiazonium salts, diaryliodonium salts, and triarylsulfonium salts.

#### Contact Layers

[0042] The devices of the invention have contact layers. These layers serve as electrodes for applying the powering voltage across the composite layer. These electrodes may be placed in contact with the layer of composite material by processing the admixture of the ionic species and the semiconducting material into a layer on a substrate bearing one electrode and then depositing a second electrode on the free surface of the layer.

[0043] Any material capable of forming an electrical pathway for the powering voltage to the composite layer may be employed as these contact layers. Typical materials include metals such as aluminum, silver, platinum, gold, palladium, tungsten, indium, copper, iron, nickel, zinc, lead and the like; metal oxides such as lead oxide, tin oxide, and the like; graphite; doped inorganic semiconductors such as silicon, germanium, gallium arsenide, and the like; and doped conducting polymers

such as polyaniline, polypyrrole, polythiophene, and the like.

[0044] In a preferred embodiment of electrochemical light emitting devices at least one electrode consists of a semitransparent conductive material such as indium tin oxide, tin oxide, nickel, gold, doped polyaniline, doped polypyrrole, and the like. Preferably, such electrodes have a sheet resistance of about 10 to 1000 ohms per square and an optical transmittance of about 80% for wavelengths longer than about 400 nm.

#### Substrates and General Processing Conditions

[0045] Suitable substrates may be rigid or mechanically flexible and include glass, metals and alloys, and plastics. Typically the surface of the substrate which carries the thin layer has been coated with an appropriate electrode material. Admixtures may be processed from solutions of the ionic species and semiconductor in one or more solvents or mixtures of solvents, or from a thermally processible blend of the two materials, or by using an appropriate vacuum deposition technique. A second electrode may be placed in contact with the layer of composite material by deposition of a suitable solvent-borne material, or by thermal evaporation of a suitable material, or by electroless deposition of a suitable metal or alloy. Alternatively, both suitable electrodes may be placed in contact with a free-standing layer of the composite material by lamination.

[0046] In an embodiment of the present invention in which mechanically flexible substrates, electrodes, and packaging materials have been used, the electrochemical light emitting device may be mechanically flexible. Such devices may be useful for displays mounted on curved surfaces, such as are found on a number of appliances, automotive instrument panels, consumer electronics and the like. If it is compatible with the physical properties of the layer, post-shaping operations such as vacuum-forming may be used.

[0047] In a preferred embodiment comprising a polymer electrolyte and a semiconducting polymer, these polymers are preferably processible from the same organic solvent or a suitable mixture of solvents. Alternatively, the semiconducting polymer may be prepared by means of a chemical or thermal treatment of a processible precursor polymer. In a further preferred embodiment the solution processible precursor polymer is a polyelectrolyte, which may enhance intimate mixing of said precursor polymer with the polymer electrolyte. Suitable co-solutions of the components of the composite material may be processed into substantially uniform layers of appropriate thickness using a number of established techniques including spin coating, roll coating, screen printing, flexographic printing, meniscus coating, and the like.

[0048] In another preferred embodiment comprising a polymer electrolyte and a semiconducting polymer, said polymers are preferably processible from the melt

such as, for example, by extrusion.

[0049] In another preferred embodiment comprising a semiconducting polymer and an electrolyte dissolved in a solvent, the semiconducting polymer forms a gel incorporating said electrolyte solution. Such gels may be formed, for example, by semiconducting polymers with moieties which may be physically or chemically cross-linked to form a network.

[0050] To construct displays of higher information content, electrochemical light emitting devices may be fabricated as arrays of individually addressable electrochemical light emitting devices. Such arrays may readily be produced by suitable patterning of either of the electrodes or of the layer of composite material.

[0051] Electrochemical light emitting devices may further comprise additional materials or layers, for example, such as to exclude oxygen or moisture from the composite material, or for support, mounting, or decorative purposes, or to adjust the apparent color of the emitted light.

#### Optional Elements

[0052] If desired, one or each of the electrodes can include, in addition to the electrode material, a further layer or layers which serve to control the electrochemical potential of the reduction or oxidation reactions at the electrode and the double layer potential at the electrode. Such layers would serve to control the relative populations of *n*- and *p*-type carriers in the layer, thereby optimizing the doping profile of the electrochemically induced *p-n* junction upon application of a voltage.

[0053] The following Examples are set forth to further illustrate the present invention and should not be construed as limiting the scope of the invention.

#### Example 1

[0054] Electrochemical light emitting devices were fabricated in the following way. A co-solution of the polymer poly(ethylene oxide), the polyelectrolyte poly(*p*-xylylidene tetrahydrothiophenium chloride), and the salt lithium triflate (LiCF<sub>3</sub>SO<sub>3</sub>) in a mixture of either acetonitrile and water (5:1 by volume) or acetonitrile and methanol (2:1 by volume) was prepared. The molar ratio of the CH<sub>2</sub>CH<sub>2</sub>O moieties in the poly(ethylene oxide) to the salt was approximately 20:1. Thin films of a 1:1 (by weight) blend of the two polymers were then deposited onto indium tin-oxide coated glass substrates either by spin coating or drip coating of the solution onto the substrates. The transparent electrically conducting layer of indium tin-oxide on the substrate served as one contact to the resulting ionically conducting layers. The thickness of the layers formed in this way ranged between about 500 angstroms and 1 mm, with excellent devices produced from films of about 5000 angstroms thickness. The layers were subsequently heated to approximately 100 °C for about 3 hours on a hot plate in a nitrogen

atmosphere, in order to convert the poly(*p*-xylylidene tetrahydrothiophenium chloride) to the conjugated polymer poly(*p*-phenylene vinylene) through the thermal elimination of tetrahydrothiophene and hydrochloric acid. The coated substrates were then transferred into a thermal evaporator, in which a second contact was formed by evaporation of a 400 angstrom aluminum layer onto the surface of the ionically conducting layer opposite the substrate. Because the indium tin-oxide covered the entire surface of the substrates, the aluminum contacts, in the form of thin strips approximately 0.3 cm x 1 cm, effectively defined the active light emitting area of the devices.

[0055] Upon application of a voltage between the indium tin-oxide and aluminum contacts, emission through the transparent contact of yellow-green light from the layer became visible in a lighted room at a voltage whose magnitude was less than 5 V. While this demonstrated that the devices will turn on at quite low effective powering voltages, higher voltages such as up to and including 10 or 20 volts or even unreduced line voltages of as much as 110 volts or even 220 volts can be used if desired.

[0056] Figure 1 also shows the spectrally resolved light output from the device upon application of a voltage of either polarity, demonstrating that the device is bipolar. The spectrum of emitted light is seen to be the same in either case, indicating that the emission is independent of which electrode serves as the anode and which serves as the cathode.

[0057] Figure 2 shows the applied voltage dependence of the light output from the device, while Figure 3 shows the current drawn by the device. For positive voltages the indium tin-oxide contact served as the anode and the aluminum contact as the cathode, whereas for negative voltages the role of the two contacts was reversed. This further demonstrates the bipolar nature of these devices. The current versus voltage curve is nearly symmetric. The external quantum efficiency (photons emitted *per* electron supplied by the power source) of these devices was essentially independent of the voltage polarity. The device was operated in a dry and oxygen-free argon atmosphere under a continuous d. c. bias voltage of 5 V with light output observed over a period of several days. If the devices of the invention were optimized, turn on voltages as low as 1 or 2 volts could be possible.

[0058] Devices using layers with a variety of thicknesses in the range from 500 angstroms to 1 mm showed differences in performance. The switching speed and apparent threshold operating voltage increased with increasing layer thickness, and device efficiency increased with increasing layer thickness. This latter observation may indicate that in the devices with the thinnest layers the width of the electrochemically induced *p-n* junction region was equal to the width of the layer.

[0059] The device current-voltage characteristics



showed both a voltage scan rate dependence and hysteresis as a consequence of the dynamic nature of the electrochemical generation of the *p-n* junction. Figure 4 shows the current-voltage characteristics for a scan rate of about 67 mV/s, both when the voltage is scanned from 0 to 5 V and when it is scanned from 5 to 0 V. For faster scan rates the apparent threshold voltage for light emission increases for increasing voltage scans and decreases for decreasing voltage scans. In addition, the perceived switching time varies depending on the cycle history of the device; the speed with which the light output appears in response to a transient voltage of a given polarity is slower if the device has been previously operated with a voltage of the opposite polarity than if it has been previously operated with one of the same polarity. These phenomena are all a result of the kinetics of the electrochemical generation and transport of *n*- and *p*-type carriers in the ionically conducting layer.

#### Example 2

**[0060]** Electrochemical light emitting devices were fabricated in the following way. A co-solution in pyridine of the polymer poly(ethylene oxide), the conjugated polymer poly[2-methoxy-5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene], and the salt lithium triflate ( $\text{LiCF}_3\text{SO}_3$ ) was prepared. The molar ratio of the  $\text{CH}_2\text{CH}_2\text{O}$  moieties in the poly(ethylene oxide) to the salt was approximately 20:1. Thin films of a 1:1 (by weight) blend of the two polymers were then deposited onto indium tin-oxide coated glass substrates either by spin coating or drip coating of the solution onto the substrates. The transparent electrically conducting layer of indium tin-oxide on the substrate served as one contact to the resulting ionically conducting layers. The thickness of the layers formed in this way ranged between about 500 angstroms and 1 mm. The coated substrates were transferred into a thermal evaporator, in which a second contact was formed by evaporation of a 400 angstrom aluminum layer onto the surface of the ionically conducting layer opposite the substrate. Because the indium tin-oxide covered the entire surface of the substrates, the aluminum contacts, in the form of thin strips approximately  $0.3 \text{ cm} \times 1 \text{ cm}$ , effectively defined the active light emitting area of the devices.

**[0061]** Upon application of a voltage between the indium tin-oxide and aluminum contacts, emission through the transparent contact of yellow-orange light from the layer became visible in a lighted room at a voltage whose magnitude was less than 4 V. Figure 5 shows the spectrally resolved light output from the device upon application of a voltage of either polarity, demonstrating that the device is bipolar. The spectrum of emitted light is seen to be the same in either case, indicating that the emission is independent of which electrode serves as the anode and which serves as the cathode.

**[0062]** Figure 6 shows the applied voltage dependence of the light output from the device, while Figure 7

shows the current drawn by the device. As for the devices described in Example 1, these data demonstrate the bipolar nature of the present devices. The current *versus* voltage curve is again nearly symmetric. The external quantum efficiency (photons emitted *per* electron supplied by the power source) of these devices was essentially independent of the voltage polarity.

#### Example 3

**[0063]** Electrochemical light emitting devices were prepared from a co-solution of a complex of the salt lithium triflate with the polymer poly(ethylene oxide) and the laser dye Rhodamine 6G chloride® in acetonitrile. Thin films of a 1.6:1 (polymer:dye by weight) blend of the polymer and the dye were then deposited onto indium tin-oxide coated glass substrates by spin coating the solution onto the substrates. In this Example, the network of dye aggregates within the host poly(ethylene oxide) layer served as the semiconductor. The transparent electrically conducting layer of indium tin-oxide on the substrate served as one contact to the ionically conducting polymer layer. The thickness of the layers formed in this way ranged between about 1000 angstroms and 1 mm. Following deposition of the layers, the coated substrates were transferred into a thermal evaporator, in which a second contact was formed by evaporation of an aluminum layer onto the top surface of the layer.

**[0064]** Upon application of a voltage between the indium tin-oxide and aluminum contacts, emission through the transparent contact of light from the layer was detected at a voltage whose magnitude was less than 15 V.

#### Example 4

**[0065]** Electrochemical light emitting devices were prepared from a co-solution of a complex of the salt lithium triflate with the polymer poly(ethylene oxide) and the laser dye Kition red 620® in acetonitrile. Thin films of a 1.6:1 (polymer:dye by weight) blend of the polymer and the dye were then deposited onto indium tin-oxide coated glass substrates by spin coating the solution onto the substrates. In this Example, as in Example 2, the network of dye aggregates within the host poly(ethylene oxide) layer served as the semiconductor. The transparent electrically conducting layer of indium tin-oxide on the substrate served as one contact to the ionically conducting polymer layer. The thickness of the layers formed in this way ranged between about 1000 angstroms and 1 mm. The coated substrates were then transferred into a thermal evaporator, in which a second contact was formed by evaporation of an aluminum layer onto the top surface of the layer.

**[0066]** Upon application of a voltage between the indium tin-oxide and aluminum contacts, emission through the transparent contact of light from the layer was detected at a voltage whose magnitude was less

than 6 V when indium tin-oxide was connected as the anode, and less than 14 V when aluminum was connected as the anode. The current-voltage characteristic curves showed a more significant asymmetry than those measured for the devices described in Examples 1 and 2. Light was detected for applied voltages of either polarity.

#### Example 5

[0067] Electrochemical light emitting devices were prepared from a co-solution of 15 mg of the tetrabutyl ammonium salt of dodecylbenzene sulfonic acid and 20 mg of the conjugated polymer poly[2-methoxy,5-(2'-ethyl-hexyloxy)-1,4-phenylene vinylene] in 3 ml of xylenes. Thin films of a 1.3:1 (polymer:salt by weight) blend of the polymer and the salt were then deposited onto indium tin-oxide coated glass substrates by spin coating. In this Example, the conjugated polymer layer served both as the semiconductor and as the ionically conducting matrix for the tetrabutyl ammonium cations and dodecyl benzene sulfonate anions. The transparent electrically conducting layer of indium tin-oxide on the substrate served as one contact to the ionically conducting polymer layer. The thickness of the layers formed in this way ranged between about 1000 angstroms and 1 mm. The coated substrates were then transferred into a thermal evaporator, in which a second contact was formed by evaporation of an aluminum layer onto the top surface of the layer.

[0068] Upon application of a voltage between the indium tin-oxide and aluminum contacts, emission through the transparent contact of red orange light from the layer became visible in a lighted room at a voltage whose magnitude was less than 5 V. The current-voltage characteristic curves were nearly symmetric, as in the case of the devices described in Example 1. Light was detected for applied voltages of either polarity.

#### Claims

1. An electrochemical light emitting device comprising a pair of contact layers held in a spaced relationship to one another by an admixed composite layer comprising immobile semiconductor and ionic species source, said immobile semiconductor being capable of supporting both p- and n-carriers which can propagate through the semiconductor, and having a doping profile which can dynamically change in controlled fashion through electrochemical oxidation and reduction.
2. The device of claim 1 wherein the semiconductor is an organic semiconductor.
3. The device of claim 2 wherein the admixed composite is in the form of an open connected network of

organic semiconductor filled with the ionic species source.

4. The device of claim 2 wherein the organic semiconductor is a polymeric semiconductor.
5. The device of claim 4 wherein the polymeric semiconductor is a conjugated polymeric semiconductor,
6. The device of claim 4 wherein the polymeric semiconductor is a non-conjugated polymer comprising p-conjugated moieties.
7. The device of claim 5 wherein the conjugated semiconductor comprises a homopolymer or copolymer having mer units selected from the group consisting of substituted and unsubstituted p-phenylene vinylene, substituted and unsubstituted p-phenylene, substituted and unsubstituted quinoline, substituted and unsubstituted p-phenylene-2,6-benzobisthiazole, substituted and unsubstituted p-phenylene-2,6-benzobisoxazole, substituted and unsubstituted p-phenylene-2,6-benzimidazole, substituted and unsubstituted arylene, and substituted and unsubstituted arylene vinylene, wherein arylene is naphthalene, anthracene, furylene, thienylene, pyrrole, oxadiazole, or isothianaphthene and mixtures thereof.
8. The device of claim 2 wherein the organic semiconductor comprises a conjugated semiconductor homooligomer or cooligomer having mer units selected from the group consisting of thiophene, phenylene, phenylene vinylene, pyrrole, acetylene, vinylene and derivatives and mixtures thereof.
9. The device of claim 2 wherein the organic semiconductor is a gel.
10. The device of claim 2 wherein the semiconductor is selected from laser dye and polymers and oligomers containing laser dye moieties.
11. The device of any of claims 1 to 10 wherein the ionic species source is admixed salt.
12. The device of claim 11 wherein the salt has a cation selected from the group consisting of the singly ionized alkali metals, lithium, sodium, potassium, rubidium, and cesium; ions of the metals aluminum, silver, barium, calcium, cobalt, copper, chromium, zinc; metallo-organic cations; and organic cations such as ammonium, tetramethyl ammonium, tetraethyl ammonium, tetrapropyl ammonium, tetrabutyl ammonium, tetradecyl ammonium, tribenzyl ammonium, phenyl ammonium, and mixtures thereof and an anion selected from the group consisting of sin-

- gly ionized halogens, fluorine, chlorine, bromine, and iodine; inorganic anions such as perchlorate, bromate, nitrate, sulfate, phosphate, tetrafluoroborate, hexafluorophosphate, aluminum tetrachlorate; and organic anions such as n-butyrate, trifluoromethane sulfonate, trifluoromethane sulfonamide, acetate, trifluoroacetate, tetraphenylborate, toluene sulfonate, dodecylbenzene sulfonate, camphor sulfonate, picrate, salicylate, thiocyanate, benzoate, and mixtures thereof.
13. The device of claim 1 wherein the ionic species source comprises polymeric electrolyte.
14. The device of claim 13 wherein the polymeric electrolyte itself comprises a mixture of a polyionomer or polyionophore and a salt.
15. The device of claim 14 wherein the electrolyte polymer comprises a homopolymer or copolymer having mer units selected from the group consisting of ethylene oxide, propylene oxide, dimethyl siloxane, oxymethylene, epichlorohydran, phosphazene, bis(methoxyethoxyethoxy)phosphazene, oxetane, tetrahydrofuran, 1,3-dioxolane, ethylene imine, ethylene succinate, ethylene sulfide, propylene sulfide, oligo(oxethylene) methacrylate, oligo(oxethylene) oxymethylene, oligo(oxethylene) cyclotriphosphazene and mixtures thereof.
16. The device of claim 13 wherein the polymeric electrolyte is a gel.
17. The electrochemical light emitting device of claim 1 comprising immobile conjugated polymeric or oligomeric semiconductor and polymeric or oligomeric electrolyte ionic species source.
18. The device of claim 17 wherein the conjugated polymeric or oligomeric semiconductor comprises a homopolymer or co-polymer having mer units selected from the group consisting of substituted and unsubstituted p-phenylene vinylene, substituted and unsubstituted p-phenylene, substituted and unsubstituted quinoline, substituted and unsubstituted p-phenylene-2,6-benzobisthiazole, substituted and unsubstituted p-phenylene-2,6-benzobisoxazole, substituted and unsubstituted p-phenylene-2,6-benzimidazole, substituted and unsubstituted arylene, and substituted and unsubstituted arylene vinylene, wherein arylene is naphthalene, anthracene, furylene, thienylene, pyrrole, oxadiazole, or isothianaphthene; or a homooligomer or co-oligomer having mer units selected from the group consisting of thiophene, phenylene, phenylene vinylene, pyrrole, acetylene, vinylene and derivatives and mixtures thereof.
19. The electrochemical light emitting device of claim 17 wherein the polymeric electrolyte ionic species source itself comprises a polyionomer or polyionophore which is a homopolymer or copolymer having mer units selected from the group consisting of ethylene oxide, propylene oxide, dimethyl siloxane, oxymethylene, epichlorohydran, phosphazene, bis(methoxyethoxyethoxy)phosphazene, oxetane, tetrahydrofuran, 1,3-dioxolane, ethylene imine, ethylene succinate, ethylene sulfide, propylene sulfide, oligo(oxethylene) methacrylate, oligo(oxethylene) oxymethylene, oligo(oxethylene) cyclotriphosphazene and mixtures thereof; admixed with salt.
20. The device of claim 1 wherein the composite layer is from 5 nm to 10  $\mu$ m thick.
21. The device of claim 1 wherein the weight proportions of immobile semiconductor and ionic species source in the admixed composite layer range are from 0.1:0.9 to 0.9:0.1.
22. The device of claim 1 wherein at least one of the contact layers is substantially transparent at the wavelength at which the device emits light.
23. The device of claim 22 wherein both of the contact layers are substantially transparent at the wavelength at which the device emits light.
24. The device of claim 1 wherein at least one of the contact layers is selected from the group consisting of a layer comprising aluminum, silver, platinum, gold, palladium, tungsten, indium, zinc, copper, nickel, iron, lead, lead oxide, tin oxide, indium tin oxide, graphite, doped silicon, doped germanium, doped gallium arsenide, doped polyaniline, doped polypyrrole, doped polythiophene, and derivatives and mixtures thereof.
25. The device of claim 24 wherein both of the contact layers are selected from the group consisting of a layer comprising aluminum, silver, platinum, gold, palladium, tungsten, indium, zinc, copper, nickel, iron, lead, lead oxide, tin oxide, indium tin oxide, graphite, doped silicon, doped germanium, doped gallium arsenide, doped polyaniline, doped polypyrrole, doped polythiophene, and derivatives and mixtures thereof.
26. The device of claim 1 wherein one of the first and second contact layers is also in contact with a supporting substrate.
27. The device of claim 1 wherein both the first and second contact layers are also in contact with a supporting substrate.

28. The device of claim 1 wherein at least one of the first and second contact layers is also in contact with a supporting substrate selected from the group consisting of a free standing polymer film, either rigid or flexible, an inorganic material, an inorganic glass, amorphous silicon, an inorganic single crystal, single crystal silicon, single crystal quartz, single crystal sapphire, and a metal.
29. The device of claim 17 wherein one of the first and second contact layers is also in contact with a supporting substrate.
30. The device of claim 17 wherein both the first and second contact layers is also in contact with a supporting substrate.
31. The device of claim 17 wherein at least one of the first and second contact layers is also in contact with a supporting substrate selected from the group consisting of a free standing polymer film, either rigid or flexible, an inorganic material, an inorganic glass, amorphous silicon, an inorganic single crystal, single crystal silicon, single crystal quartz, single crystal sapphire, and a metal.
32. The electrochemical light emitting device of claim 1 comprising a pair of contacts held in a spaced relationship to one another by a composite layer comprising a block or random copolymer containing segments which provide the immobile semiconductor regions and, segments which are the ionic species source.
33. The electrochemical light emitting device of any of claims 1 to 32 comprising further a power supply applying an effective powering voltage across a pair of anode and- cathode contact layers, the effective powering voltage thereby reducing the immobile semiconductor at the cathode to form an n-type region containing negatively charged carriers and oxidizing the immobile semiconductor at the anode to form a p-type region containing positively charged carriers, said negatively charged carriers and positively charged carriers propagating in the composite layer under the influence of the applied voltage and combining to form charge carrier pairs which decay radiatively in the composite layer so that light is emitted from the layer.
34. The device of claim 33 wherein the powering voltage is between 0.1 and 110 volts.
35. The device of claim 33 wherein the composite layer is from 5 nm to 10  $\mu\text{m}$  thick, the admixed composite is an open connected network of immobile conjugated organic semiconductor filled with the ionic species source and the weight proportions of immobile conjugated organic semiconductor and ionic species source in the admixed composite thin layer range are from 0.1:0.9 to 0.9:0.1.
36. The device of claim 35 wherein the conjugated organic semiconductor is selected from the group consisting of homopolymers and copolymers having mer units selected from the group consisting of substituted and unsubstituted p-phenylene vinylene, substituted and unsubstituted p-phenylene, substituted and unsubstituted quinoline, substituted and unsubstituted p-phenylene-2,6-benzobisthiazole, substituted and unsubstituted p-phenylene-2,6-benzobisoxazole, substituted and unsubstituted p-phenylene-2,6-benzimidazole, substituted and unsubstituted arylene, and substituted and unsubstituted arylene vinylene, wherein arylene is naphthalene, anthracene, furylene, thiophene, pyrrole, oxadiazole, or isothianaphthene; and homooligomers and cooligomers having mer units selected from the group consisting of thiophene, phenylene, phenylene vinylene, pyrrole, acetylene, vinylene and derivatives and mixtures thereof.
37. The device of claim 35 wherein the ionic species source is admixed salt.
38. The device of claim 37 wherein the salt has a cation selected from the group consisting of the singly ionized alkali metals, lithium, sodium, potassium, rubidium, and cesium; ions of the metals aluminum, silver, barium, calcium, cobalt, copper, chromium, zinc; metallo-organic cations; and organic cations such as ammonium, tetramethyl ammonium, tetraethyl ammonium, tetrapropyl ammonium, tetrabutyl ammonium, tetradecyl ammonium, tribenzyl ammonium, phenyl ammonium, and mixtures thereof and an anion selected from the group consisting of singly ionized halogens, fluorine, chlorine, bromine, and iodine; inorganic anions such as perchlorate, bromate, nitrate, sulfate, phosphate, tetrafluoroborate, hexafluorophosphate, aluminum tetrachlorate; and organic anions such as n-butyrate, trifluoromethane sulfonate, trifluoromethane sulfonamide, acetate, trifluoroacetate, tetraphenylborate, toluene sulfonate, dodecylbenzene sulfonate, camphor sulfonate, picrate, salicylate, thiocyanate, benzoate, and mixtures thereof.
39. The device of claim 35 wherein the ionic species source comprises polymeric electrolyte.
40. The device of claim 39 wherein the polymeric electrolyte comprises a mixture of salt and a polyonionomer or polyionophore selected from homopolymers and copolymers having mer units selected from the group consisting of ethylene oxide, propylene oxide, dimethyl siloxane, oxymethylene, epichlorohy-

- dran, phosphazene, bis-(methoxyethoxyethoxy) phosphazene, oxetane, tetrahydrofuran, 1,3-dioxolane, ethylene imine, ethylene succinate, ethylene sulfide, propylene sulfide, oligo(oxyethylene) methacrylate, oligo(oxyethylene) oxymethylene, oligo(oxyethylene) cyclotrisphosphazene and mixtures thereof.
41. The device of claim 33 wherein at least one of the contact layers is substantially transparent at the wavelength at which the device emits light such that the light is emitted through the substantially transparent contact layer.
42. The device of claim 34 wherein the powering voltage is less than 5 volts.
43. The device of claim 33 **characterized by** being capable of emitting polarized visible light.
44. The device of claim 33 wherein the pair of anode and cathode contact layers held in a spaced relationship to one another by an admixed composite layer are together in the form of a film.
45. The device of claim 33 wherein the pair of anode and cathode contact layers held in a spaced relationship to one another by an admixed composite layer comprising immobile semiconductor and ionic species source, the effective powering voltage thereby reducing the immobile semiconductor at the cathode to form an n-type region containing negatively charged carriers and oxidizing the immobile semiconductor at the anode to form a p-type region containing positively charged carriers, said negatively charged carriers and positively charged carriers propagating in the composite layer under the influence of the applied voltage and combining to form charge carrier pairs which decay radiatively in the composite layer so that light is emitted from the layer and using the emitted light.
47. The process of claim 46 wherein the powering voltage is between 2 and 10 Volts.
48. The process of claim 46 wherein the composite layer is from 5 nm to 10  $\mu$ m thick, the admixed composite is an open connected network of immobile conjugated organic semiconductor filled with the ionic species source and the weight proportions of immobile conjugated organic semiconductor and ionic species source in the admixed composite layer range are from 0.1:0.9 to 0.9:0.1.
49. The process of claim 48 wherein the conjugated organic semiconductor is selected from the group consisting of homopolymers and copolymers having mer units selected from the group consisting of substituted and unsubstituted p-phenylene vinylene, substituted and unsubstituted p-phenylene, substituted and unsubstituted quinoline, substituted and unsubstituted p-phenylene-2,6-benzobisthiazole, substituted and unsubstituted p-phenylene-2,6-benzobisoxazole, substituted and unsubstituted p-phenylene-2,6-benzimidazole, substituted and unsubstituted arylene, and substituted and unsubstituted arylene vinylene, wherein arylene is naphthalene, anthracene, furylene, thienylene, pyrrole, oxadiazole, or isothianaphthene; and homooligomers and cooligomers having mer units selected from the group consisting of thiophene, phenylene, phenylene vinylene, pyrrole, acetylene, vinylene and derivatives and mixtures thereof.
50. The process of claim 48 wherein the ionic species source is admixed salt.
51. The process of claim 50 wherein the salt has a cation selected from the group consisting of the singly ionized alkali metals, lithium, sodium, potassium, rubidium, and cesium; ions of the metals aluminum, silver, barium, calcium, cobalt, copper, chromium, zinc; metallo-organic cations; and organic cations such as ammonium, tetramethyl ammonium, tetraethyl ammonium, tetrapropyl ammonium, tetrabutyl ammonium, tetradecyl ammonium, tribenzyl ammonium, phenyl ammonium, and mixtures thereof and an anion selected from the group consisting of singly ionized halogens, fluorine, chlorine, bromine, and iodine; inorganic anions such as perchlorate, bromate, nitrate, sulfate, phosphate, tetrafluoroborate, hexafluorophosphate, aluminum tetrachlorate; and organic anions such as n-butyrate, trifluoromethane sulfonate, trifluoromethane sulfonamide, acetate, trifluoroacetate, tetraphenylborate, toluene sulfonate, dodecylbenzene sulfonate, camphor sulfonate, picrate, salicylate, thiocyanate, benzoate, and mixtures thereof.
52. The process of claim 48 wherein the ionic species source comprises polymeric electrolyte.
53. The process of claim 52 wherein the polymeric electrolyte itself comprises a mixture of salt and a polyionomer or polyionophore selected from homopolymers and copolymers having mer units selected from the group consisting of ethylene oxide, propylene oxide, dimethyl siloxane, oxymethylene, epichlorohydrin, phosphazene, bis-(methoxyethoxyethoxy)phosphazene, oxetane, tetrahydro-

furan, 1,3-dioxolane, ethylene imine, ethylene succinate, ethylene sulfide, propylene sulfide, oligo(oxyethylene) methacrylate, oligo(oxyethylene) oxymethylene, oligo(oxyethylene) cyclotrisphosphazene and mixtures thereof.

54. The process of claim 48 wherein at least one of the contact layers is substantially transparent at the wavelength at which the device emits light such that the light is emitted through the substantially transparent contact layer.
55. The process of claim 48 wherein the powering voltage is less than 5 volts.
56. The process of claim 48 **characterized by** being capable of emitting polarized visible light.
57. The process of claim 48 wherein the pair of anode and cathode contact layers held in a spaced relationship to one another by an admixed composite layer are together in the form of a film.
58. The process of claim 48 wherein the pair of anode and cathode contact layers held in a spaced relationship to one another by an admixed composite layer are together in the form of a filament.

#### Patentansprüche

1. Elektrochemische, lichtemittierende Vorrichtung, umfassend ein Paar von Kontaktschichten, die voneinander getrennt gehalten werden durch eine gemischte Kompositschicht, welche einen immobilen Halbleiter und eine Quelle von ionischen Spezies umfasst, wobei der immobile Halbleiter zum Tragen sowohl von p- als auch von n-Trägern fähig ist, welche sich durch den Halbleiter ausbreiten können, und ein Dotierungsprofil besitzt, welches sich in kontrollierter Weise durch elektrochemische Oxidation und Reduktion verändern kann.
2. Vorrichtung nach Anspruch 1, wobei der Halbleiter ein organischer Halbleiter ist.
3. Vorrichtung nach Anspruch 2, wobei das gemischte Komposit in der Form eines offen verknüpften Netzwerkes von organischem Halbleiter, gefüllt mit der Quelle ionischer Spezies, vorliegt.
4. Vorrichtung nach Anspruch 2, wobei der organische Halbleiter ein polymerer Halbleiter ist.
5. Vorrichtung nach Anspruch 4, wobei der polymere Halbleiter ein konjugierter, polymerer Halbleiter ist.
6. Vorrichtung nach Anspruch 4, wobei der polymere

Halbleiter ein nicht konjugiertes Polymer ist, umfassend p-konjugierte Einheiten.

7. Vorrichtung nach Anspruch 5, wobei der konjugierte Halbleiter ein Homopolymer oder Copolymer mit mer-Einheiten, gewählt aus der Gruppe, bestehend aus substituiertem und unsubstituiertem p-Phenylvinyl, substituiertem und unsubstituiertem p-Phenyl, substituiertem und unsubstituiertem Chinolin, substituiertem und unsubstituiertem p-Phenyl-2,6-benzobisthiazol, substituiertem und unsubstituiertem p-Phenyl-2,6-benzobisoxazol, substituiertem und unsubstituiertem p-Phenyl-2,6-benzimidazol, substituiertem und unsubstituiertem Arylen und substituiertem und unsubstituiertem Arylenvinyl, umfasst, wobei Arylen Naphthalin, Anthracen, Furyl, Thienyl, Pyrrol, Oxadiazol oder Isothianaphthen und Mischungen davon ist.
8. Vorrichtung nach Anspruch 2, wobei der organische Halbleiter ein konjugiertes Halbleiter-Homooligomer oder -Cooligomer mit mer-Einheiten, gewählt aus der Gruppe, bestehend aus Thiophen, Phenyl, Phenylvinyl, Pyrrol, Acetylen, Vinylen und Derivaten und Mischungen davon, umfasst.
9. Vorrichtung nach Anspruch 2, wobei der organische Halbleiter ein Gel ist.
10. Vorrichtung nach Anspruch 2, wobei der Halbleiter aus Laserfarbstoff und Laserfarbstoffeinhaltenden Polymeren und Oligomeren gewählt ist.
11. Vorrichtung nach mindestens einem der Ansprüche 1 bis 10, wobei die Quelle von ionischen Spezies vermisches Salz ist.
12. Vorrichtung nach Anspruch 11, wobei das Salz ein Kation, gewählt aus der Gruppe, bestehend aus den einfach ionisierten Alkalimetallen, Lithium, Natrium, Kalium, Rubidium und Caesium; Ionen der Metalle Aluminium, Silber, Barium, Calcium, Kobalt, Kupfer, Chrom, Zink; metallorganischen Kationen; und organischen Kationen, wie Ammonium, Tetramethylammonium, Tetraethylammonium, Tetrapropylammonium, Tetraäthylammonium, Tetradecylammonium, Tribenzylammonium, Phenylammonium und Mischungen davon, und ein Anion aufweist, gewählt aus der Gruppe, bestehend aus einfach ionisierten Halogenen, Fluor, Chlor, Brom und Iod; und anorganischen Anionen, wie Perchlorat, Bromat, Nitrat, Sulfat, Phosphat, Tetrafluorborat, Hexafluorophosphat, Aluminiumtetrachlorat; und organischen Anionen, wie n-Butyrat, Trifluormethansulfonat, Trifluormethansulfonamid, Acetat, Trifluoroacetat, Tetraphenylborat, Toluolsulfonat, Dodecylbenzolsulfonat, Camphersulfonat, Picrat, Salicylat, Thiocyanat, Benzoat und Mischungen davon.

13. Vorrichtung nach Anspruch 1, wobei die Quelle ionischer Spezies polymeren Elektrolyt umfasst.
14. Vorrichtung nach Anspruch 13, wobei der polymere Elektrolyt selbst eine Mischung aus einem Polyanionomer oder Polyionophor und einem Salz umfasst.
15. Vorrichtung nach Anspruch 14, wobei das Elektrolytpolymer ein Homopolymer oder Copolymer mit mer-Einheiten umfasst, gewählt der Gruppe, bestehend aus Ethylenoxid, Propylenoxid, Dimethylsiloxan, Oxymethylen, Epichlorhydrin, Phosphazen, Bis-(methoxyethoxyethoxy)phosphazen, Oxetan, Tetrahydrofuran, 1,3-Dioxolan, Ethylenimin, Ethylensulfid, Propylensulfid, Oligo(oxyethylen)methacrylat, Oligo(oxyethylen)oxymethylen, Oligo(oxyethylen)cyclotrisphosphazen und Mischungen davon.
16. Vorrichtung nach Anspruch 13, wobei der polymere Elektrolyt ein Gel ist.
17. Elektrochemische, lichtemittierende Vorrichtung nach Anspruch 1, umfassend immobilen, konjugierten polymeren oder oligomeren Halbleiter und polymere oder oligomere Quelle an ionischen Elektrolyt-Spezien.
18. Vorrichtung nach Anspruch 17, wobei der konjugierte polymere oder oligomere Halbleiter ein Homopolymer oder Copolymer mit mer-Einheiten, gewählt aus der Gruppe, bestehend aus substituiertem und unsubstituiertem p-Phenylenvinyl, substituiertem und unsubstituiertem p-Phenyl, substituiertem und unsubstituiertem Chinolin, substituiertem und unsubstituiertem p-Phenyl-2,6-benzobisthiazol, substituiertem und unsubstituiertem p-Phenyl-2,6-benzobisoxazol, substituiertem und unsubstituiertem p-Phenyl-2,6-benzimidazol, substituiertem und unsubstituiertem Arylen und substituiertem und unsubstituiertem Arylenvinyl, wobei Arylen Naphthalin, Anthracen, Furylen, Thienyl, Pyrrol, Oxadiazol oder Isothianaphthen ist; oder ein Homooligomer oder Cooligomer mit mer-Einheiten, gewählt aus der Gruppe bestehend aus Thiophen, Phenyl, Phenylvinyl, Pyrrol, Acetylen, Vinylen und Derivaten und Mischungen davon, umfasst.
19. Elektrochemische, lichtemittierende Vorrichtung nach Anspruch 17, wobei die polymere Quelle ionischer Elektrolyt-Spezien selbst ein Polyanionomer oder Polyionophor umfasst, welches ein Homopolymer oder Copolymer mit mer-Einheiten ist, gewählt aus der Gruppe bestehend aus Ethylenoxid, Propylenoxid, Dimethylsiloxan, Oxymethylen, Epichlorhydrin, Phosphazen, Bis(methoxyethoxyethoxy)phosphazen, Oxetan, Tetrahydrofuran, 1,3-Dioxolan, Ethylenimin, Ethylensulfid, Propylensulfid, Oligo(oxyethylen)methacrylat, Oligo(oxyethylen)oxymethylen, Oligo(oxyethylen)cyclotrisphosphazen und Mischungen davon; mit vermishtem Salz.
20. Vorrichtung nach Anspruch 1, wobei die Kompositsschicht 5 nm bis 10 µm dick ist.
21. Vorrichtung nach Anspruch 1, wobei die Gewichtsverhältnisse von immobilem Halbleiter und der Quelle von ionischen Spezien in der gemischten Kompositsschicht im Bereich von 0,1 : 0,9 bis 0,9 : 0,1 liegen.
22. Vorrichtung nach Anspruch 1, wobei mindestens eine der Kontaktschichten im wesentlichen transparent ist bei der Wellenlänge, bei welcher die Vorrichtung Licht emittiert.
23. Vorrichtung nach Anspruch 22, wobei beide Kontaktschichten im wesentlichen transparent sind bei der Wellenlänge, bei welcher die Vorrichtung Licht emittiert.
24. Vorrichtung nach Anspruch 1, wobei mindestens eine der Kontaktschichten gewählt ist aus der Gruppe bestehend aus einer Schicht, umfassend Aluminium, Silber, Platin, Gold, Palladium, Wolfram, Indium, Zink, Kupfer, Nickel, Eisen, Blei, Bleioxid, Zinnoxid, Indiumzinnoxid, Graphit, dotiertes Silicium, dotiertes Germanium, dotiertes Galliumarsenid, dotiertes Polyanilin, dotiertes Polypyrrol, dotiertes Polythiophen und Derivate und Mischungen davon.
25. Vorrichtung nach Anspruch 24, wobei beide Kontaktschichten gewählt sind aus der Gruppe bestehend aus einer Schicht, umfassend Aluminium, Silber, Platin, Gold, Palladium, Wolfram, Indium, Zink, Kupfer, Nickel, Eisen, Blei, Bleioxid, Zinnoxid, Indiumzinnoxid, Graphit, dotiertes Silicium, dotiertes Germanium, dotiertes Galliumarsenid, dotiertes Polyanilin, dotiertes Polypyrrol, dotiertes Polythiophen und Derivate und Mischungen davon.
26. Vorrichtung nach Anspruch 1, wobei eine der ersten und zweiten Kontaktschichten ebenfalls mit einem Trägersubstrat in Kontakt steht.
27. Vorrichtung nach Anspruch 1, wobei sowohl die erste als auch die zweite Kontaktschicht ebenfalls mit einem Trägersubstrat in Kontakt steht.
28. Vorrichtung nach Anspruch 1, wobei mindestens eine der ersten und zweiten Kontaktschichten ebenfalls mit einem Trägersubstrat in Kontakt steht, gewählt aus der Gruppe, bestehend aus einer tragenden Polymerfolie, entweder starr oder flexibel,

- einem anorganischen Material, einem anorganischen Glas, amorphem Silicium, einem anorganischen Einkristall, Einkristallsilicium, Einkristallquartz, Einkristallsaphir und einem Metall.
29. Vorrichtung nach Anspruch 17, wobei eine der ersten und zweiten Kontaktschichten ebenfalls mit einem Trägersubstrat in Kontakt steht.
30. Vorrichtung nach Anspruch 17, wobei sowohl die erste als auch die zweite Kontaktschicht ebenfalls mit einem Trägersubstrat in Kontakt steht.
31. Vorrichtung nach Anspruch 17, wobei mindestens eine der ersten und zweiten Kontaktschichten ebenfalls mit einem Trägersubstrat in Kontakt steht, gewählt aus der Gruppe, bestehend aus einer frei stehenden Polymerfolie, entweder starr oder flexibel, einem anorganischen Material, einem anorganischen Glas, amorphem Silicium, einem anorganischen Einkristall, Einkristallsilicium, Einkristallquartz, Einkristallsaphir und einem Metall.
32. Elektrochemische lichtemittierende Vorrichtung nach Anspruch 1, umfassend ein Paar von Kontakten, die getrennt voneinander gehalten werden durch eine Kompositsschicht, welche ein Block- oder statistisches Copolymer umfasst, das Segmente enthält, die die immobilen Halbleiterregionen vorsehen, und Segmente, die die Quelle ionischer Spezies sind.
33. Elektrochemische, lichtemittierende Vorrichtung nach mindestens einem der Ansprüche 1 bis 32, umfassend weiterhin eine Stromquelle, welche eine Betriebsnutzspannung über ein Paar aus Anoden- und Kathoden-Kontaktschichten anlegt, wodurch die Betriebsnutzspannung den immobilen Halbleiter an der Kathode unter Bildung einer Region vom n-Typ, welche negativ geladene Träger enthält, reduziert und den immobilen Halbleiter an der Anode unter Bildung einer Region vom p-Typ, welche positiv geladene Träger enthält, oxidiert, wobei die negativ geladenen Träger und positiv geladenen Träger sich in der Kompositsschicht unter dem Einfluss der angelegten Spannung ausbreiten und unter Bildung von Ladungsträgerpaaren vereinen, die unter Strahlung in der Kompositsschicht zerfallen, so dass Licht von der Schicht emittiert wird.
34. Vorrichtung nach Anspruch 33, wobei die Betriebsspannung zwischen 0,1 und 110 Volt beträgt.
35. Vorrichtung nach Anspruch 33, wobei die Kompositsschicht 5 nm bis 10 µm dick ist, das vermischte Komposit ein offen vernetztes Netzwerk aus immobil, konjugiertem, organischem Halbleiter, gefüllt mit der Quelle an ionischen Spezies, ist und die Gewichtsverhältnisse des immobilen, konjugierten, organischen Halbleiters und der Quelle an ionischen Spezies in der vermischten Kompositsschicht im Bereich von 0,1 : 0,9 bis 0,9 : 0,1 liegen.
36. Vorrichtung nach Anspruch 35, wobei der konjugierte, organische Halbleiter gewählt ist aus der Gruppe, bestehend aus Homopolymeren und Copolymeren mit mer-Einheiten, gewählt aus der Gruppe, bestehend aus substituiertem und unsubstituiertem p-Phenylvinyl, substituiertem und unsubstituiertem p-Phenyl, substituiertem und unsubstituiertem Chinolin, substituiertem und unsubstituiertem p-Phenyl-2,6-benzobisthiazol, substituiertem und unsubstituiertem p-Phenyl-2,6-benzobisoxazol, substituiertem und unsubstituiertem p-Phenyl-2,6-benzimidazol, substituiertem und unsubstituiertem Arylen und substituiertem und unsubstituiertem Arylenvinyl, wobei Arylen Naphthalin, Anthracen, Furfuryl, Thienyl, Pyrrol, Oxadiazol oder Isothianaphthen ist; und Homooligomere und Copolymere mit mer-Einheiten, gewählt aus der Gruppe, bestehend aus Thiophen, Phenyl, Phenylvinyl, Pyrrol, Acetylen, Vinyl und Derivaten und Mischungen davon.
37. Vorrichtung nach Anspruch 35, wobei die Quelle ionischer Spezies vermisches Salz ist.
38. Vorrichtung nach Anspruch 37, wobei das Salz ein Kation besitzt, gewählt aus der Gruppe, bestehend aus den einfach ionisierten Alkalimetallen, Lithium, Natrium, Kalium, Rubidium und Caesium; Ionen der Metalle Aluminium, Silber, Barium, Calcium, Kobalt, Kupfer, Chrom, Zink; metallorganischen Kationen; und organischen Kationen, wie Ammonium, Tetramethylammonium, Tetraethylammonium, Tetrapropylammonium, Tetrabutylammonium, Tetradecylammonium, Tribenzylammonium, Phenylammonium und Mischungen davon, und ein Anion besitzt, gewählt aus der Gruppe, bestehend aus einfach ionisierten Halogenen, Fluor, Chlor, Brom und Iod; anorganischen Anionen, wie Perchlorat, Bromat, Nitrat, Sulfat, Phosphat, Tetrafluorborat, Hexafluorophosphat, Aluminiumtetrachlorat; und organischen Anionen, wie n-Butyrat, Trifluormethansulfonat, Trifluormethansulfonamid, Acetat, Trifluoroacetat, Tetraphenylborat, Toluolsulfonat, Dodecylbenzolsulfonat, Camphersulfonat, Picrat, Salicylat, Thiocyanat, Benzoat und Mischungen davon.
39. Vorrichtung nach Anspruch 35, wobei die Quelle ionischer Spezies polymeren Elektrolyten umfasst.
40. Vorrichtung nach Anspruch 39, wobei der polymere Elektrolyt eine Mischung aus Salz und einem Polyonomer oder Polyionophor umfasst, gewählt aus



- Homopolymeren und Copolymeren mit mer-Einheiten, gewählt aus der Gruppe, bestehend aus Ethylenoxid, Propylenoxid, Dimethylsiloxan, Oxymethylen, Epichlorhydran, Phosphazen, Bis(methoxyethoxyethoxy)phosphazen, Oxetan, Tetrahydrofuran, 1,3-Dioxolan, Ethenimin, Ethylensuccinat, Ethylensulfid, Propylensulfid, Oligo(oxyethylen)methacrylat, Oligo(oxyethylen)oxymethylen, Oligo(oxyethylen)cyclotrisphosphazen und Mischungen davon.
41. Vorrichtung nach Anspruch 33, wobei mindestens eine der Kontaktschichten im wesentlichen transparent ist bei der Wellenlänge, bei welcher die Vorrichtung Licht emittiert, so dass das Licht durch die im wesentlichen transparente Kontaktschicht emittiert wird.
42. Vorrichtung nach Anspruch 34, wobei die Betriebsspannung weniger als 5 Volt beträgt.
43. Vorrichtung nach Anspruch 33, **dadurch gekennzeichnet, dass** sie zur Emission von polarisiertem sichtbaren Licht fähig ist.
44. Vorrichtung nach Anspruch 33, wobei das Paar von Anoden- und Kathoden-Kontaktschichten, die durch eine gemischte Kompositschicht voneinander getrennt gehalten werden, zusammen in der Form einer Folie vorliegt.
45. Vorrichtung nach Anspruch 33, wobei das Paar von Anoden- und Kathoden-Kontaktschichten, die durch eine gemischte Kompositschicht voneinander getrennt gehalten werden, zusammen in der Form eines Filaments vorliegt.
46. Verfahren zur Erzeugung von Licht, umfassend das Anlegen einer Betriebsnutzspannung über ein Paar von Anoden- und Kathoden-Kontaktschichten, die voneinander getrennt gehalten werden durch eine gemischte Kompositschicht, umfassend immobilen Halbleiter und Quelle an ionischen Spezies, wodurch die Betriebsnutzspannung den immobilen Halbleiter an der Kathode unter Bildung einer Region vom n-Typ, welche negativ geladene Träger enthält, reduziert und den immobilen Halbleiter an der Anode unter Bildung einer Region vom p-Typ, welche positiv geladene Träger enthält, oxidiert, wobei die negativ geladenen Träger und positiv geladenen Träger sich in der Kompositschicht unter dem Einfluss der angelegten Spannung ausbreiten und vereinen unter Bildung von Ladungsträgerpaaren, die unter Strahlung in der Kompositschicht zerfallen, so dass Licht von der Schicht emittiert wird, und das Nutzen des emittierten Licht.
47. Verfahren gemäß Anspruch 46, wobei die Betriebs-

spannung zwischen 2 und 10 Volt liegt.

48. Verfahren nach Anspruch 46, wobei die Kompositschicht 5 nm bis 10 µm dick ist, das gemischte Komposit ein offen verknüpftes Netzwerk aus immobilen, konjugiertem, organischem Halbleiter, gefüllt mit der Quelle an ionischen Spezies, ist und die Gewichtsverhältnisse von immobil, konjugiertem, organischem Halbleiter und Quelle an ionischen Spezies in der gemischten Kompositschicht im Bereich von 0,1 : 0,9 bis 0,9 : 0,1 liegen.
49. Verfahren nach Anspruch 48, wobei der konjugierte, organische Halbleiter gewählt ist aus der Gruppe, bestehend aus Homopolymeren und Copolymeren mit mer-Einheiten, gewählt aus der Gruppe, bestehend aus substituiertem und unsubstituiertem p-Phenylenvinyl, substituiertem und unsubstituiertem p-Phenyl, substituiertem und unsubstituiertem Chinolin, substituiertem und unsubstituiertem p-Phenyl-2,6-benzobisthiazol, substituiertem und unsubstituiertem p-Phenyl-2,6-benzobisoxazol, substituiertem und unsubstituiertem p-Phenyl-2,6-benzimidazol, substituiertem und unsubstituiertem Arylen und substituiertem und unsubstituiertem Arylenvinyl, wobei Arylen Naphthalin, Anthracen, Furylen, Thienylen, Pyrrol, Oxadiazol oder Isothianaphthin ist; und Homooligomeren und Cooligomeren mit mer-Einheiten, gewählt aus der Gruppe bestehend aus Thiophen, Phenyl, Phenylvinyl, Pyrrol, Acetylen, Vinylen und Derivaten und Mischungen davon.
50. Verfahren nach Anspruch 48, wobei die Quelle ionischer Spezies vermisches Salz ist.
51. Verfahren nach Anspruch 50, wobei das Salz ein Kation aufweist, gewählt aus der Gruppe, bestehend aus den einfach ionisierten Alkalimetallen, Lithium, Natrium, Kalium, Rubidium und Caesium; Ionen der Metalle Aluminium, Silber, Barium, Calcium, Kobalt, Kupfer, Chrom, Zink; metallorganischen Kationen; und organischen Kationen, wie Ammonium, Tetramethylammonium, Tetraethylammonium, Tetrapropylammonium, Tetraäthylammonium, Tetradecylammonium, Tribenzylammonium, Phenylammonium und Mischungen davon und einem Anion, gewählt aus der Gruppe, bestehend aus einfach ionisierten Halogenen, Fluor, Chlor, Brom und Iod; anorganischen Ionen, wie Perchlorat, Bromat, Nitrat, Sulfat, Phosphat, Tetrafluorborat, Hexafluorophosphat, Aluminiumtetrachlorat; und organischen Anionen, wie n-Butyrat, Trifluormethansulfonat, Trifluormethansulfonamid, Acetat, Trifluoracetat, Tetraphenylborat, Toluolsulfonat, Dodecylbenzolsulfonat, Camphersulfonat, Picrat, Salicylat, Thiocyanat, Benzoat und Mischungen davon.

52. Verfahren nach Anspruch 48, wobei die Quelle ionischer Spezies polymeren Elektrolyt umfasst.

53. Verfahren nach Anspruch 52, wobei der polymere Elektrolyt selbst eine Mischung aus Salz und einem Polyionomer oder Polyionophor umfasst, gewählt aus Homopolymeren und Copolymeren mit mer-Einheiten, gewählt aus der Gruppe, bestehend aus Ethylenoxid, Propylenoxid, Dimethylsiloxan, Oxymethylen, Epichlorhydrin, Phosphazene, Bis(methoxyethoxyethoxy)phosphazene, Oxetan, Tetrahydrofuran, 1,3-Dioxolan, Ethylenimin, Ethylensuccinat, Ethylensulfid, Propylensulfid, Oligo(oxyethylen)methacrylat, Oligo(oxyethylen)oxymethylen, Oligo(oxyethylen)cyclotrisphosphazene und Mischungen davon.

54. Verfahren nach Anspruch 48, wobei mindestens eine der Kontaktschichten im wesentlichen transparent ist bei der Wellenlänge, bei welcher die Vorrichtung Licht emittiert, so dass das Licht durch die im wesentlichen transparente Kontaktschicht emittiert wird.

55. Verfahren nach Anspruch 48, wobei die Betriebsspannung weniger als 5 Volt beträgt.

56. Verfahren nach Anspruch 48, **dadurch gekennzeichnet, dass es** zur Emission von polarisiertem sichtbarem Licht fähig ist.

57. Verfahren nach Anspruch 48, wobei das Paar von Anoden- und Kathoden-Kontaktschichten, die durch eine gemischte Kompositschicht getrennt voneinander gehalten werden, zusammen in der Form einer Folie vorliegt.

58. Verfahren nach Anspruch 48, wobei das Paar von Anoden- und Kathoden-Kontaktschichten, die durch eine gemischte Kompositschicht getrennt voneinander gehalten werden, zusammen in der Form eines Filaments vorliegt.

#### Revendications

1. Dispositif électrochimique d'émission de lumière comprenant une paire de couches de contact maintenues espacées l'une de l'autre par une couche composite additionnée et mélangée comprenant un semi-conducteur immobile et une source de type ionique, ledit semi-conducteur immobile pouvant supporter à la fois des porteurs du type P et du type N qui peuvent se propager à travers le semi-conducteur, et ayant un profil de dopage qui peut se modifier dynamiquement de façon asservie par oxydation et réduction électrochimiques.

2. Dispositif selon la revendication 1 dans lequel le semi-conducteur est un semi-conducteur organique.

3. Dispositif selon la revendication 2 dans lequel la couche composite additionnée et mélangée est sous la forme d'un réseau connecté ouvert de semi-conducteur organique rempli avec la source de type ionique.

4. Dispositif selon la revendication 2 dans lequel le semi-conducteur organique est un semi-conducteur polymère.

5. Dispositif selon la revendication 4 dans lequel le semi-conducteur polymère est un semi-conducteur polymère conjugué.

6. Dispositif selon la revendication 4 dans lequel le semi-conducteur polymère est un polymère non conjugué comprenant des fractions p-conjuguées.

7. Dispositif selon la revendication 5 dans lequel le semi-conducteur conjugué comprend un homopolymère ou un copolymère ayant des unités mères choisies dans le groupe formé des p-phénylènevinylène substitué et non substitué, p-phénylène substitué et non substitué, quinoléine substitué et non substitué, p-phénylène-2,6-benzobisthiazole substitué et non substitué, p-phénylène-2,6-benzobisoxazole substitué et non substitué, p-phénylène-2,6-benzimidazole substitué et non substitué, arylène substitué et non substitué, et arylènevinylène substitué et non substitué, dans lequel l'arylène est le naphthalène, l'anthracène, le furyle, le thiénylène, le pyrrole, l'oxadiazole ou l'isothianaphène et leurs mélanges.

8. Dispositif selon la revendication 2 dans lequel le semi-conducteur organique comprend un homooligomère ou un cooligomère semi-conducteur conjugué ayant des unités mères choisies dans le groupe formé des thiophène, phénylène, phénylènevinylène, pyrrole, acétylène, vinylène et leurs dérivés et leurs mélanges.

9. Dispositif selon la revendication 2 dans lequel le semi-conducteur organique est un gel.

10. Dispositif selon la revendication 2 dans lequel le semi-conducteur est choisi parmi un colorant de laser et des polymères et des oligomères contenant des fractions de colorant de laser.

11. Dispositif selon l'une quelconque des revendications 1 à 10 dans lequel la source de type ionique est un sel additionné et mélangé.

12. Dispositif selon la revendication 11 dans lequel le sel a un cation choisi dans le groupe des métaux alcalins ionisés une seule fois, lithium, sodium, potassium, rubidium et césium; des ions des métaux aluminium, argent, baryum, calcium, cobalt, cuivre, chrome, zinc; des cations métallo-organiques; et des cations organiques tels que l'ammonium, le tétraméthyl-ammonium, le tétraéthyl-ammonium, le tétrapropyl-ammonium, le tétrabutyl-ammonium, le tétradécyl-ammonium, le tribenzyl-ammonium, le phényl-ammonium et leurs mélanges et un anion choisi dans le groupe des halogènes ionisés une seule fois, fluor, chlore, brome et iode; des anions inorganiques tels que les perchlorate, bromate, nitrate, sulfate, phosphate, tétrafluoroborate, hexafluorophosphate, tétrachlorate d'aluminium; et des anions organiques tels que les n-butylate, trifluorométhanesulfonate, trifluorométhanesulfonamide, acétate, trifluoroacétate, tétraphénylborate, toluènesulfonate, dodécylbenzènesulfonate, sulfonate de camphre, picrate, salicylate, thiocyanate, benzoate et leurs mélanges.
13. Dispositif selon la revendication 1 dans lequel la source de type ionique comprend un électrolyte polymère.
14. Dispositif selon la revendication 13 dans lequel l'électrolyte polymère comprend lui-même un mélange d'un polyionomère ou d'un polyionophore et d'un sel.
15. Dispositif selon la revendication 14 dans lequel l'électrolyte polymère comprend un homopolymère ou un copolymère ayant des unités mères choisies dans le groupe formé par les oxyde d'éthylène, oxyde de propylène, diméthylsiloxane, oxyméthylène, épichlorohydrane, phosphazène, bis-(méthoxyéthoxyéthoxy)phosphazène, oxétane, tétrahydrofurane, 1,3-dioxolane, éthylène-imine, succinate d'éthylène, sulfure d'éthylène, sulfure de propylène, méthacrylate d'oligo(oxyéthylène), oligo(oxyéthylène)oxyméthylène, oligo(oxyéthylène)cyclotrisphosphazène et leurs mélanges.
16. Dispositif selon la revendication 13 dans lequel l'électrolyte polymère est un gel.
17. Dispositif électrochimique d'émission de lumière selon la revendication 1 comprenant un semi-conducteur polymère ou oligomère conjugué immobile et une source de type ionique électrolytique polymère ou oligomère.
18. Dispositif selon la revendication 17 dans lequel le

mé par les p-phénylènevinylène substitué et non substitué, p-phénylène substitué et non substitué, quinoléine substituée et non substituée, p-phénylène-2,6-benzobisthiazole substitué et non substitué, p-phénylène-2,6-benzobisoxazole substitué et non substitué, p-phénylène-2,6-benzimidazole substitué et non substitué, arylène substitué et non substitué, arylènevinylène substitué et non substitué, dans lequel l'arylène est le naphthalène, l'antracène, le furylène, le thiénylène, le pyrrole, l'oxadiazole, ou l'isothianaphène; ou un homooligomère ou un cooligomère ayant des unités mères choisies dans le groupe formé par les thiophène, phénylène, phénylènevinylène, pyrrole, acétylène, vinylène et leurs dérivés et leurs mélanges.

19. Dispositif électrochimique d'émission de lumière selon la revendication 17 dans lequel la source de type ionique comprenant un électrolyte polymère comprend elle-même un polyionomère ou un polyionophore qui est un homopolymère ou un copolymère ayant des unités mères choisies dans le groupe formé par les oxyde d'éthylène, oxyde de propylène, diméthylsiloxane, oxyméthylène, épichlorohydrane, phosphazène, bis-(méthoxyéthoxyéthoxy)phosphazène, oxétane, tétrahydrofurane, 1,3-dioxolane, éthylène-imine, succinate d'éthylène, sulfure d'éthylène, sulfure de propylène, méthacrylate d'oligo(oxyéthylène), oligo(oxyéthylène)oxyméthylène, oligo(oxyéthylène)cyclotrisphosphazène et leurs mélanges; additionné et mélangé de sel.
20. Dispositif selon la revendication 1 dans lequel la couche composite a de 5 nm à 10 µm d'épaisseur.
21. Dispositif selon la revendication 1 dans lequel les rapports en poids de semi-conducteur immobile et de source de type ionique dans la couche composite additionnée et mélangée se situent dans la plage allant de 0,1:0,9 à 0,9:0,1.
22. Dispositif selon la revendication 1 dans lequel au moins une des couches de contact est essentiellement transparente à la longueur d'onde à laquelle le dispositif émet de la lumière.
23. Dispositif selon la revendication 22 dans lequel les deux couches de contact sont essentiellement transparentes à la longueur d'onde à laquelle le dispositif émet de la lumière.
24. Dispositif selon la revendication 1 dans lequel au moins une des couches de contact est choisie dans le groupe formé par les couches comprenant de l'aluminium, de l'argent, du platine, de l'or, du palladium, du tungstène, de l'indium, du zinc, du cuivre, du nickel, du fer, du plomb, de l'oxyde de plomb,

- de l'oxyde d'étain, de l'oxyde d'étain d'indium, du graphite, du silicium dopé, du germanium dopé, de l'arséniure de gallium dopé, de la polyaniline dopée, du polypyrrole dopé, du polythiophène dopé et leurs dérivés et leurs mélanges.
25. Dispositif selon la revendication 24 dans lequel les deux couches de contact sont choisies dans le groupe formé par les couches comprenant de l'aluminium, de l'argent, du platine, de l'or, du palladium, du tungstène, de l'indium, du zinc, du cuivre, du nickel, du fer, du plomb, de l'oxyde de plomb, de l'oxyde d'étain, de l'oxyde d'étain d'indium, du graphite, du silicium dopé, du germanium dopé, de l'arséniure de gallium dopé, de la polyaniline dopée, du polypyrrole dopé, du polythiophène dopé et leurs dérivés et leurs mélanges.
26. Dispositif selon la revendication 1 dans lequel une des première et deuxième couches de contact est également en contact avec un substrat de support.
27. Dispositif selon la revendication 1 dans lequel les deux première et deuxième couches de contact sont également en contact avec un substrat de support.
28. Dispositif selon la revendication 1 dans lequel au moins une des première et deuxième couches de contact est également en contact avec un substrat de support choisi dans le groupe formé d'un film de polymère libre, rigide ou souple, d'un matériau inorganique, d'un verre inorganique, de silicium amorphe, d'un monocristal inorganique, de silicium monocristallin, de quartz monocristallin, de saphir monocristallin, et d'un métal.
29. Dispositif selon la revendication 17 dans lequel une des première et deuxième couches de contact est également en contact avec un substrat de support.
30. Dispositif selon la revendication 17 dans lequel les deux première et deuxième couches de contact sont également en contact avec un substrat de support.
31. Dispositif selon la revendication 17 dans lequel au moins une des première et deuxième couches de contact est également en contact avec un substrat de support choisi dans le groupe formé d'un film de polymère libre, rigide ou souple, d'un matériau inorganique, d'un verre inorganique, de silicium amorphe, d'un monocristal inorganique, de silicium monocristallin, de quartz monocristallin, de saphir monocristallin, et d'un métal.
32. Dispositif électrochimique d'émission de lumière selon la revendication 1 comprenant une paire de contacts maintenus espacés l'un de l'autre par une couche composite comprenant un copolymère en bloc ou désordonné contenant des segments qui fournissent les régions de semi-conducteur immobile et des segments qui sont la source de type ionique.
33. Dispositif électrochimique d'émission de lumière selon l'une quelconque des revendications 1 à 32 comprenant de plus une alimentation électrique effective aux bornes d'une paire de couches de contact d'anode et de cathode, la tension d'alimentation effective réduisant le semi-conducteur immobile à la cathode pour former une région du type N contenant des porteurs chargés négativement et oxydant le semi-conducteur immobile à l'anode pour former une région du type P contenant des porteurs chargés positivement, lesdits porteurs chargés négativement et porteurs chargés positivement se propageant dans la couche composite sous l'influence de la tension appliquée et se combinant pour former des paires de porteurs de charge qui se dégradent en rayonnant dans la couche composite de façon que de la lumière soit émise par la couche.
34. Dispositif selon la revendication 33 dans lequel la tension d'alimentation est située entre 0,1 et 110 volts.
35. Dispositif selon la revendication 33 dans lequel la couche composite a une épaisseur comprise entre 5 nm et 10  $\mu$ m, la couche composite additionnée et mélangée est un réseau relié ouvert de semi-conducteur organique conjugué immobile rempli avec la source de type ionique et les rapports en poids du semi-conducteur organique conjugué immobile et de la source de type ionique dans la couche mince composite additionnée et mélangée se situent dans la plage allant de 0,1:0,9 à 0,9:0,1.
36. Dispositif selon la revendication 35 dans lequel le semi-conducteur organique conjugué est choisi dans le groupe formé par les homopolymères et les copolymères ayant des unités mères choisies dans le groupe formé par les p-phénylènevinylène substitué et non substitué, p-phénylène substitué et non substitué, quinoléine substituée et non substituée, p-phénylène-2,6-benzobisthiazole substitué et non substitué, p-phénylène-2,6-benzisoxazole substitué et non substitué, p-phénylène-2,6-benzimidazole substitué et non substitué, arylène substitué et non substitué et arylènevinylène substitué et non substitué, dans lequel l'arylène est le naphthalène, l'anthracène, le furylène, le thiénylène, le pyrrole, l'oxadiazole ou l'isothianaphène, et les homooligomères et les cooligomères ayant des unités mères choisies dans le groupe formé par les thiophène, phénylène, phénylènevinylène, pyrrole, acétylène,

vinylène et leurs dérivés et leurs mélanges.

37. Dispositif selon la revendication 35 dans lequel la source de type ionique est un sel additionné et mélangé.

38. Dispositif selon la revendication 37 dans lequel le sel a un cation choisi dans le groupe des métaux alcalins ionisés une seule fois, lithium, sodium, potassium, rubidium et césium; des ions des métaux aluminium, argent, baryum, calcium, cobalt, cuivre, chrome, zinc; des cations métallo-organiques; et des cations organiques tels que l'ammonium, le tétraméthyl-ammonium, le tétraéthyl-ammonium, le tétrapropyl-ammonium, le tétrabutyl-ammonium, le tétradécyl-ammonium, le tribenzyl-ammonium, le phényl-ammonium et leurs mélanges et un anion choisi dans le groupe des halogènes ionisés une seule fois, fluor, chlore, brome et iode; des anions inorganiques tels que perchlorate, bromate, nitrate, sulfate, phosphate, tétrafluoroborate, hexafluorophosphate, tétrachlorate d'aluminium; et des anions organiques tels que n-butylate, trifluorométhanesulfonate, trifluorométhanesulfonamide, acétate, trifluoroacétate, tétraphénylborate, toluène-sulfonate, dodécylbenzènesulfonate, sulfonate de camphre, picrate, salicylate, thiocyanate, benzoate et leurs mélanges.

39. Dispositif selon la revendication 35 dans lequel la source de type ionique comprend un électrolyte polymère.

40. Dispositif selon la revendication 39 dans lequel l'électrolyte polymère comprend un mélange de sel et d'un polyanionomère ou d'un polyanionomère choisi parmi les homopolymères et les copolymères ayant des unités mères choisies dans le groupe formé par les oxyde d'éthylène, oxyde de propylène, diméthylsiloxane, oxyméthylène, épichlorohydrane, phosphazène, bis-(méthoxyéthoxyéthoxy)phosphazène, oxétane, tétrahydrofurane, 1,3-dioxolane, éthylène-imine, succinate d'éthylène, sulfure d'éthylène, sulfure de propylène, méthacrylate d'oligo (oxyéthylène), oligo(oxyéthylène)oxyméthylène, oligo(oxyéthylène)cyctotrisphosphazène et leurs mélanges.

41. Dispositif selon la revendication 33 dans lequel au moins une des couches de contact est essentiellement transparente à la longueur d'onde à laquelle le dispositif émet de la lumière de telle façon que la lumière soit émise à travers la couche de contact essentiellement transparente.

42. Dispositif selon la revendication 34 dans lequel la tension d'alimentation est inférieure à 5 volts.

43. Dispositif selon la revendication 33 caractérisé en ce qu'il peut émettre de la lumière visible polarisée.

44. Dispositif selon la revendication 33 dans lequel la paire de couches de contact d'anode et de cathode maintenues espacées l'une de l'autre par une couche composite additionnée et mélangée sont ensemble sous la forme d'un film.

45. Dispositif selon la revendication 33 dans lequel la paire de couches de contact d'anode et de cathode maintenues espacées l'une de l'autre par une couche composite additionnée et mélangée sont ensemble sous la forme d'un filament.

46. Procédé pour produire de la lumière comprenant les opérations consistant à appliquer une tension d'alimentation effective aux bornes d'une paire de couches de contact d'anode et de cathode maintenues espacées l'une de l'autre par une couche composite additionnée et mélangée comprenant un semi-conducteur immobile et une source de type ionique, la tension d'alimentation effective réduisant le semi-conducteur immobile à la cathode pour former une région du type N contenant des porteurs chargés négativement et oxydant le semi-conducteur immobile à l'anode pour former une région du type P contenant des porteurs chargés positivement, lesdits porteurs chargés négativement et porteurs chargés positivement se propageant dans la couche composite sous l'influence de la tension appliquée et se combinant pour former des paires de porteurs de charges qui se dégradent en rayonnant dans la couche composite de façon que de la lumière soit émise par la couche et utiliser la lumière émise.

47. Procédé selon la revendication 46 dans lequel la tension d'alimentation est située entre 2 et 10 volts.

48. Procédé selon la revendication 46 dans lequel la couche composite a une épaisseur comprise entre 5 nm et 10 µm, la couche composite additionnée et mélangée est un réseau relié ouvert de semi-conducteur organique conjugué immobile rempli avec la source de type ionique et les rapports en poids de semi-conducteur organique conjugué immobile et de source de type ionique dans la couche composite additionnée et mélangée se situent dans la plage allant de 0,1;0,9 à 0,9;0,1.

49. Procédé selon la revendication 48 dans lequel le semi-conducteur organique conjugué est choisi dans le groupe formé par des homopolymères et des copolymères ayant des unités mères choisies dans le groupe formé par les p-phénylènevinylène substitué et non substitué, p-phénylène substitué et non substitué, quinoaline substitué et non substitué,

- tuée, p-phénylène-2,6-benzobisthiazole substitué et non substitué, p-phénylène-2,6-benzobisoxazole substitué et non substitué, p-phénylène-2,6-benzimidazole substitué et non substitué, arylène substitué et non substitué, arylènevinylène substitué et non substitué, dans lequel l'arylène est le naphthalène, l'anthracène, le furylène, le thiénylène, le pyrrole, l'oxadiazole, ou l'isothianaphène; et des homooligomères et des cooligomères ayant des unités mères choisies dans le groupe formé par les thiophène, phénylène, phénylènevinylène, pyrrole, acétylène, vinylène et leurs dérivés et leurs mélanges.
50. Procédé selon la revendication 48 dans lequel la source de type ionique est un sel additionné et mélangé.
51. Procédé selon la revendication 50 dans lequel le sel a un cation choisi dans le groupe des métaux alcalins ionisés une seule fois, lithium, sodium, potassium, rubidium, et césium; des ions des métaux aluminium, argent, baryum, calcium, cobalt, cuivre, chrome, zinc; des cations métallo-organiques; et des cations organiques tels que l'ammonium, le tétraméthyl-ammonium, le tétraéthyl-ammonium, le tétrapropyl-ammonium, le tétrabutyl-ammonium, le tétradécyl-ammonium, le tribenzyl-ammonium, le phényl-ammonium et leurs mélanges et un anion choisi dans le groupe des halogènes ionisés une seule fois, fluor, chlore, brome et iode; des anions inorganiques tels que perchlorate, bromate, nitrate, sulfate, phosphate, tétrafluoroborate, hexafluorophosphate, tétrachlorate d'aluminium; et des anions organiques tels que n-butyrate, trifluorométhanesulfonate, trifluorométhanesulfonamide, acétate, trifluoroacétate, tétraphénylborate, toluènesulfonate, dodécylbenzènesulfonate, sulfonate de camphre, picrate, salicylate, thiocyanate, benzoate et leurs mélanges.
52. Procédé selon la revendication 48 dans lequel la source de type ionique comprend un électrolyte polymère.
53. Procédé selon la revendication 52 dans lequel l'électrolyte polymère comprend lui-même un mélange de sel et d'un polyanion ou d'un polyanion choisi parmi les homopolymères et les copolymères ayant des unités mères choisies dans le groupe formé par les oxyde d'éthylène, oxyde de propylène, diméthylsiloxane, oxyméthylène, épichlorohydrane, phosphazène, bis-(méthoxyéthoxyéthoxy)phosphazène, oxétane, tétrahydrofurane, 1,3-dioxolane, éthylène-imine, succinate d'éthylène, sulfure d'éthylène, sulfure de propylène, méthacrylate d'oligo(oxyéthylène), oligo(oxyéthylène)oxyméthylène, oligo(oxyéthylène)cyclotris-
- phosphazène et leurs mélanges.
54. Procédé selon la revendication 48 dans lequel au moins une des couches de contact est essentiellement transparente à la longueur d'onde à laquelle le dispositif émet de la lumière de telle façon que la lumière soit émise à travers la couche de contact essentiellement transparente.
55. Procédé selon la revendication 48 dans lequel la tension d'alimentation est inférieure à 5 volts.
56. Procédé selon la revendication 48 caractérisé en ce qu'il permet d'émettre de la lumière visible polarisée.
57. Procédé selon la revendication 48 dans lequel la paire de couches de contact d'anode et de cathode maintenues espacées l'une de l'autre par une couche composite additionnée et mélangée sont ensemble sous la forme d'un film.
58. Procédé selon la revendication 48 dans lequel la paire de couches de contact d'anode et de cathode maintenues espacées l'une de l'autre par une couche composite additionnée et mélangée sont ensemble sous la forme d'un filament.

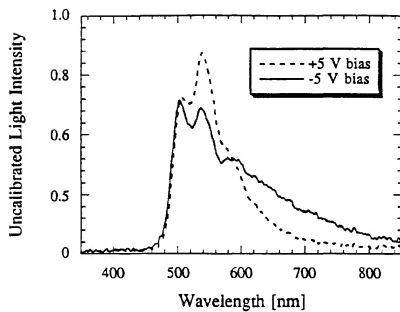


Figure 1

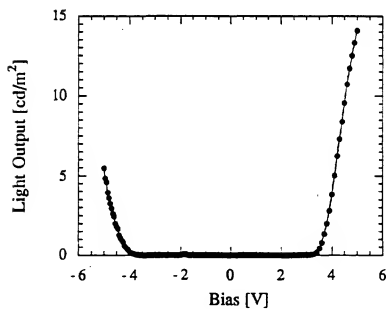


Figure 2

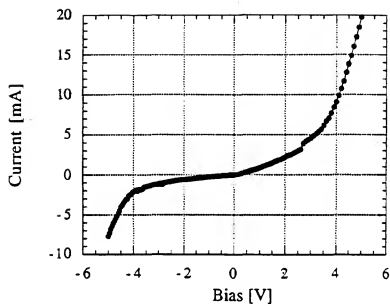


Figure 3

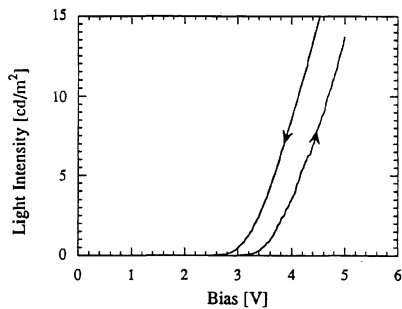


Figure 4



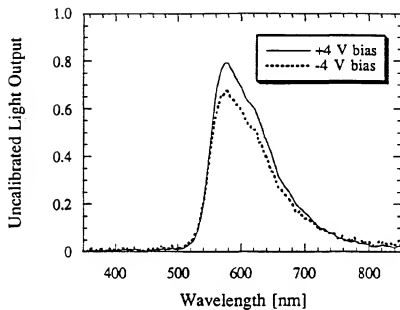


Figure 5

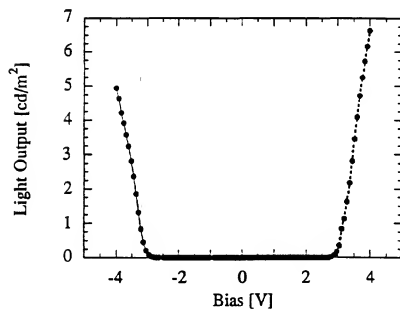


Figure 6

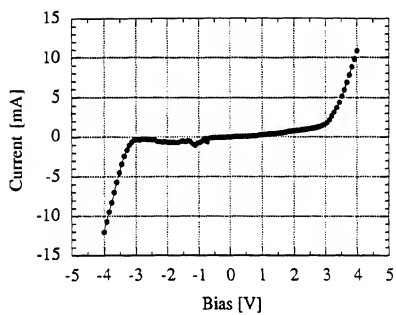


Figure 7